

Appendix A: Mechanical and Electro-mechanical Structure Measurements.

Structure	L1	L2	L3	XL1	XL2	XL3	XXL1	XXL2	XXL3
Weight (grams)	26.40	26.20	26.90	53.34	53.44	44.41	105.60	102.52	104.82
Height (mm)	44.49	45.3	47.46	78.86	80.25	82.51	82.10	81.29	83.84
	45.02	45.38	47.59	79.45	81.02	82.66	81.46	81.79	83.80
	45.37	45.21	47.44	78.21	82.31	81.43	81.53	81.15	82.95
	44.97	45.08	46.92	78.30	84.61	81.25	81.04	81.69	84.28
	45.55	45.38	47.48	78.05	79.97	82.08	80.93	81.77	82.72
Average	45.08	45.27	47.38	78.57	81.63	81.99	81.41	81.54	83.52
STDEV	0.409	0.127	0.263	0.577	1.896	0.630	0.464	0.297	0.656
Width (mm)	68.84	63.61	65.48	130.29	129.29	105.88	133.14	130.56	141.64
	68.63	64.09	65.38	130.66	129.55	108.44	131.83	130.47	140.11
	68.59	66.46	65.93	128.00	129.82	103.71	131.72	131.08	143.06
	67.88	64.20	65.89	131.84	130.77	104.81	132.56	131.18	143.44
	68.75	65.92	65.73	127.28	129.44	106.93	132.60	132.42	144.09
Average	68.54	64.86	65.68	129.61	129.77	105.95	132.37	131.14	142.47
STDEV	0.381	1.252	0.244	1.908	0.590	1.836	0.591	0.779	1.595
Thickness (mm)	26.89	26.38	27.18	27.94	26.81	26.59	27.18	26.89	26.93
	26.61	27.11	27.61	27.00	27.03	27.56	27.55	27.22	26.63
	26.47	26.22	27.30	26.02	25.92	27.40	27.05	26.45	26.68
	26.51	26.95	27.38	26.61	26.98	28.10	26.84	27.01	27.32
	26.13	27.00	28.42	26.33	26.60	26.41	27.27	26.67	26.81
Average	26.52	26.73	27.58	26.78	26.67	27.21	27.18	26.85	26.87
STDEV	0.274	0.403	0.496	0.742	0.451	0.703	0.263	0.299	0.275

Table A-1. Measurements of all the mechanical structures dimensions. Five measurements were recorded and averages values were used.

Structure	pXL1	pXL2	pXL3	pXL4	pXL5
Weight (grams)	17.38	17.41	17.97	17.23	17.96
Height (mm)	33.40	32.66	33.26	32.70	33.36
	32.70	31.41	33.41	33.49	33.87
Average	33.05	32.04	33.34	33.10	33.62
STDEV	0.350	0.625	0.075	0.395	0.255
Width (mm)	55.79	56.92	58.95	57.44	59.48
	56.46	56.25	62.93	59.35	59.68
Average	56.13	56.59	60.94	58.40	59.58
STDEV	0.335	0.335	1.990	0.955	0.100
Thickness (mm)	25.27	25.83	25.85	26.07	25.86
	25.35	25.38	26.06	26.84	25.84
Average	25.31	25.61	25.96	26.46	25.85
STDEV	0.040	0.225	0.105	0.385	0.010

Table A-2a. Measurements of all the electro-mechanical structures dimensions. Five measurements were recorded and averages values were used.

Structure	pXXL1	pXXL2	pXXL3	pXXL4	pXXL5
Weight (grams)	25.37	25.55	25.75	25.56	26.30
	34.00	34.88	33.59	34.00	33.92
Height (mm)	33.50	33.88	34.38	34.37	34.29
Average	33.75	34.38	33.99	34.19	34.11
STDEV	0.35	0.71	0.56	0.26	0.26
Width (mm)	57.20	58.99	57.83	57.96	57.52
	57.72	58.72	56.80	59.30	58.17
Average	57.46	58.86	57.32	58.63	57.85
STDEV	0.26	0.14	0.52	0.67	0.33
Thickness (mm)	25.70	27.95	25.17	24.55	27.51
	25.50	25.62	25.47	25.47	25.80
Average	25.60	26.79	25.32	25.01	26.66
STDEV	0.10	1.16	0.15	0.46	0.86

Table A-2b. Measurements of all the electro-mechanical structures dimensions. Five measurements were recorded and averages values were used.

Structure Averages and Relative Densities:

	Weighth (grams)	Height (mm)	Width (mm)	Thickness (mm)	Relative Density ($\rho_{\text{Cel. Solid}}/\rho_{\text{Material}}$)
L_1	26.40	45.08	68.54	26.52	0.041
L_2	26.20	45.27	64.86	26.73	0.042
L_3	26.90	47.38	65.68	27.58	0.040
L_{Avg}	26.50	45.91	66.36	26.94	0.041
XL_1	53.34	78.57	129.61	26.78	0.025
XL_2	53.44	81.63	129.77	26.67	0.024
XL_3 *	44.41	81.99	105.95	27.21	0.024
XL_{Avg}	50.40	80.73	121.78	26.89	0.024
XXL_1	105.60	81.41	132.37	27.18	0.046
XXL_2	102.52	81.54	131.14	26.85	0.045
XXL_3	104.82	83.52	142.47	26.87	0.041
XXL_{Avg}	104.31	82.16	135.33	26.97	0.044
pXL_1	17.38	33.05	56.13	25.31	0.047
pXL_2	17.41	32.04	56.59	25.61	0.047
pXL_3	17.97	33.34	60.94	25.96	0.043
pXL_4	17.23	33.10	58.40	26.46	0.043
pXL_5	17.96	33.62	59.58	25.85	0.044
pXL_{Avg}	17.72	33.35	59.64	26.09	0.043
pXXL_1	25.37	33.75	57.46	25.60	0.065
pXXL_2	25.55	34.38	58.86	26.79	0.060
pXXL_3	25.75	33.99	57.32	25.32	0.066
pXXL_4	25.56	34.19	58.63	25.01	0.065
pXXL_5	26.30	34.11	57.85	26.66	0.063
pXXL_{Avg}	25.87	34.09	57.93	25.66	0.065

Table A-2. All average values for mechanical and electro-mechanical structures.

Appendix B:

Stress-strain curves up to 0.04 strain for all specimens

Loading and unloading cycles with its respective linear region where the modulus of elasticity was calculated.

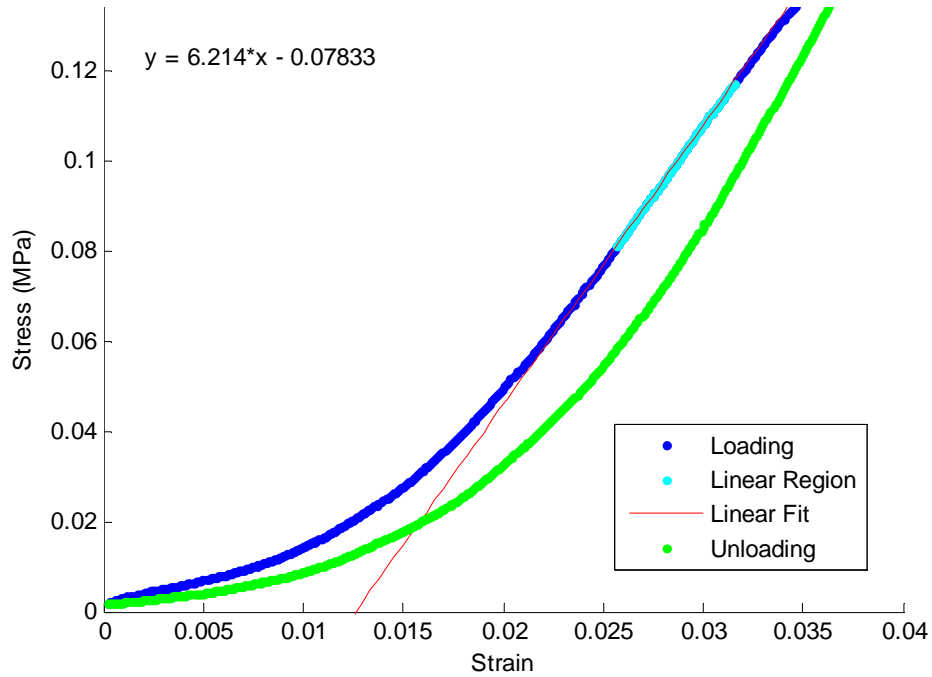


Figure B-1. Linear fit for L1 at strain of 4.0 percent.

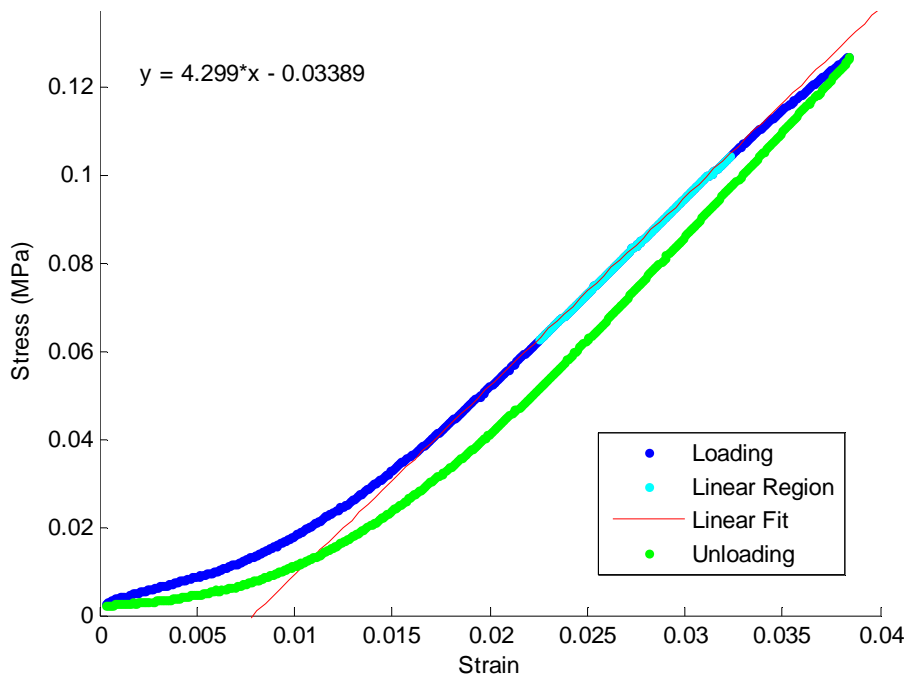


Figure B-2. Linear fit for L2 at strain of 4.0 percent.

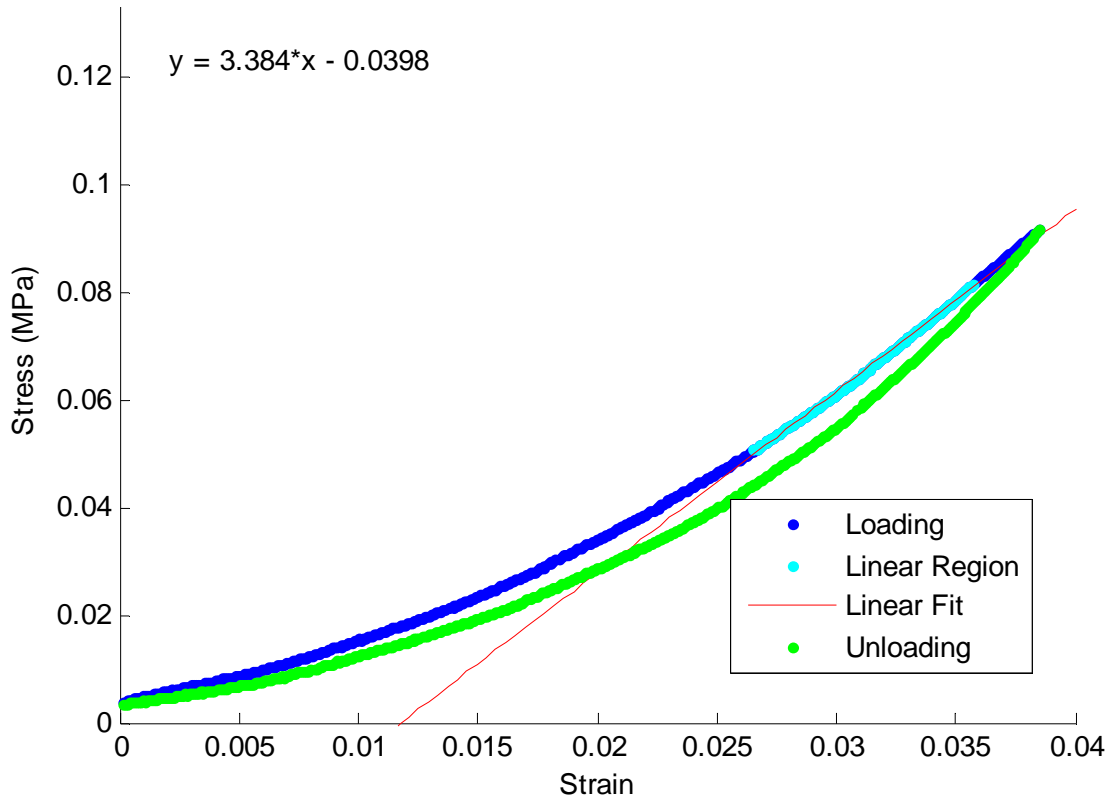


Figure B-3. Linear fit for L3 at strain of 4.0 percent.

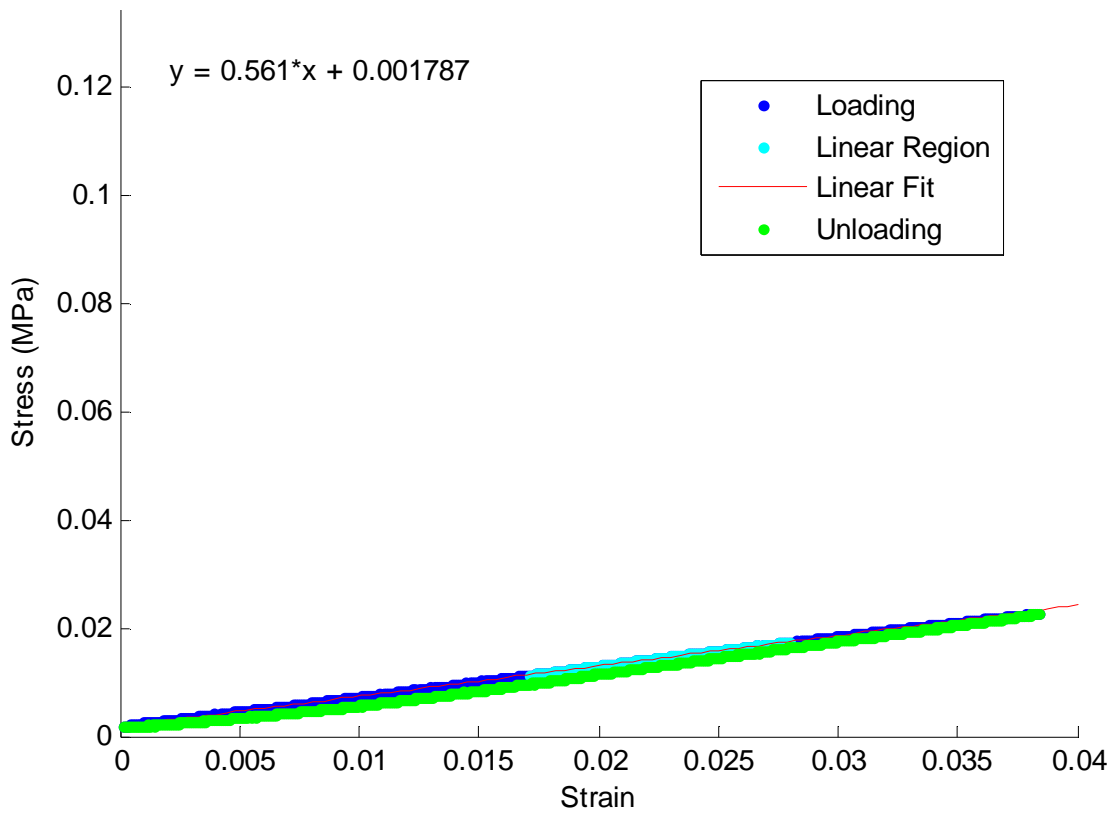


Figure B-4. Linear fit for XL1 at strain of 4.0 percent.

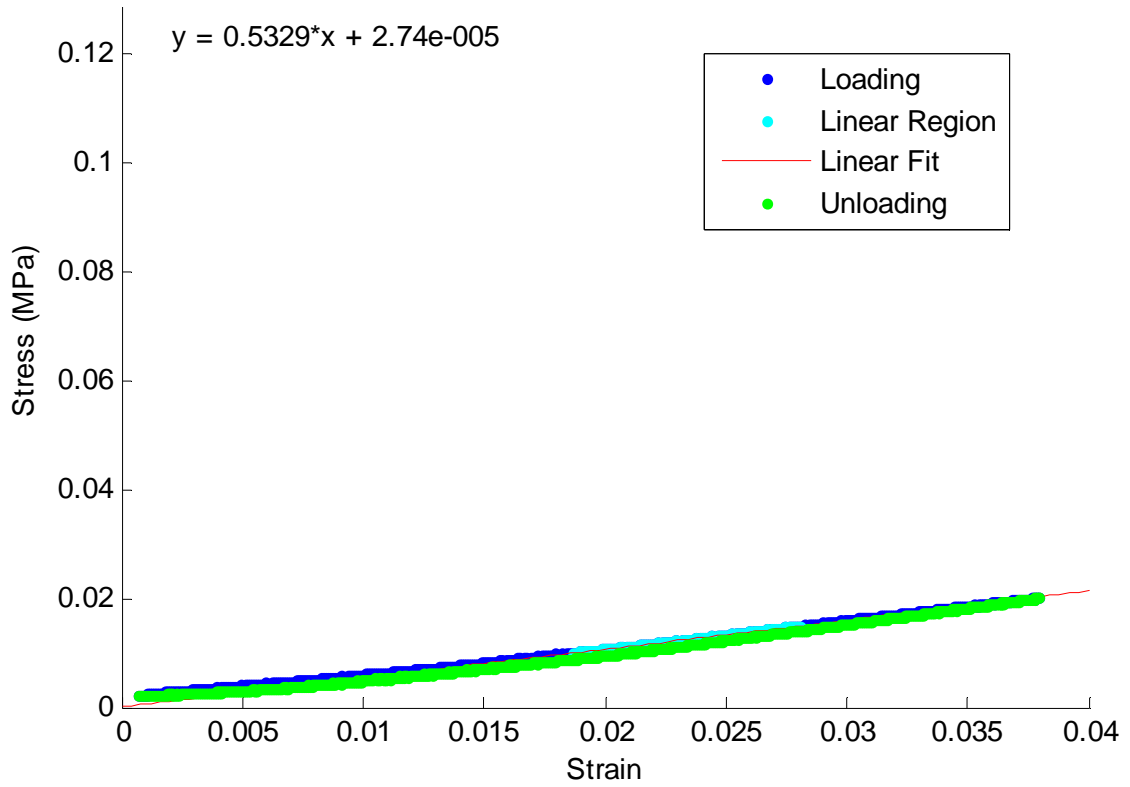


Figure B-5. Linear fit for XL2 at strain of 4.0 percent.

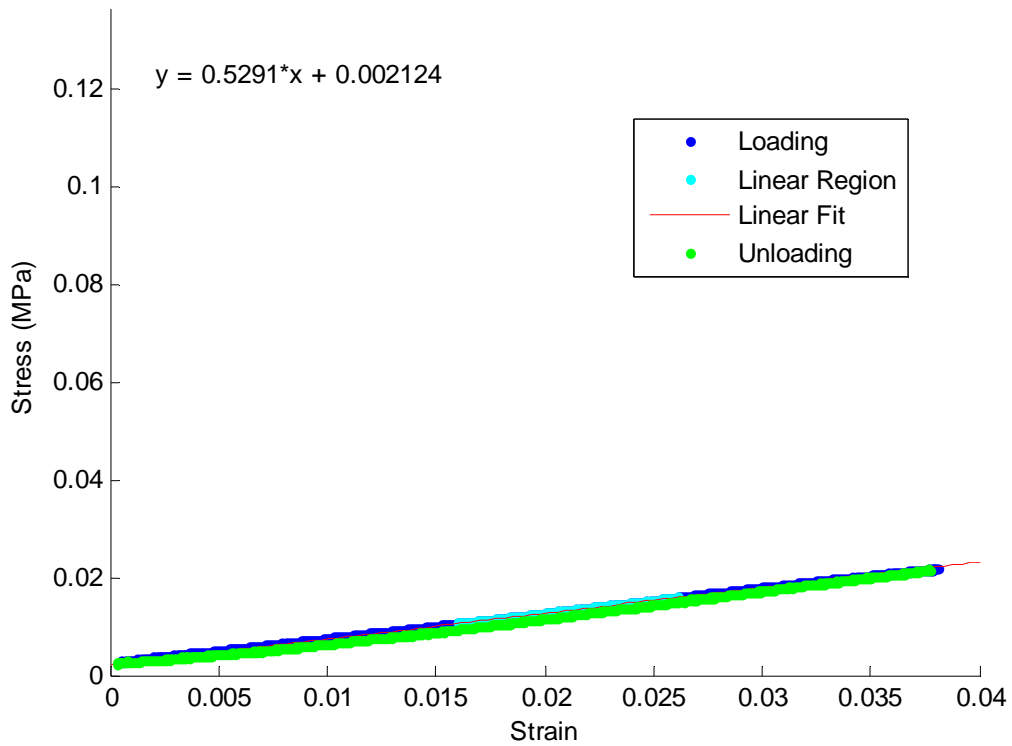


Figure B-6. Linear fit for XL3 at strain of 4.0 percent.

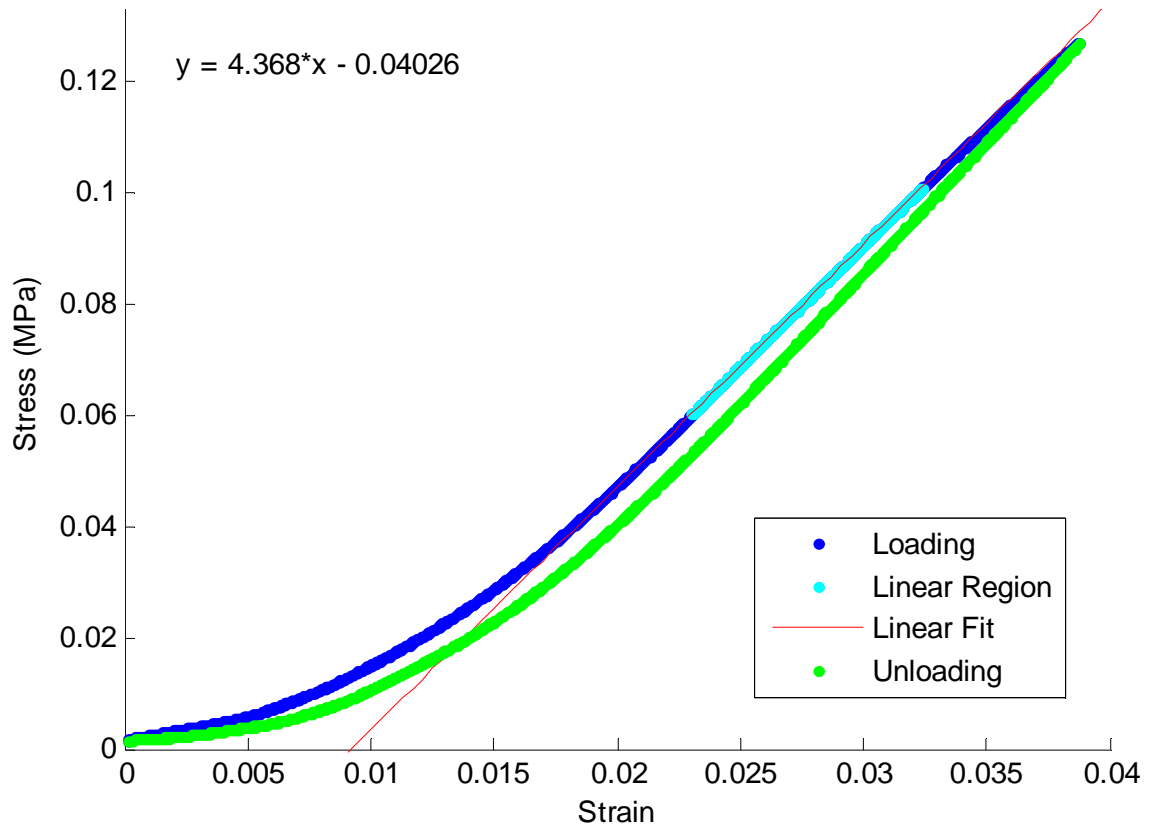


Figure B-7. Linear fit for XXL1 at strain of 4.0 percent.

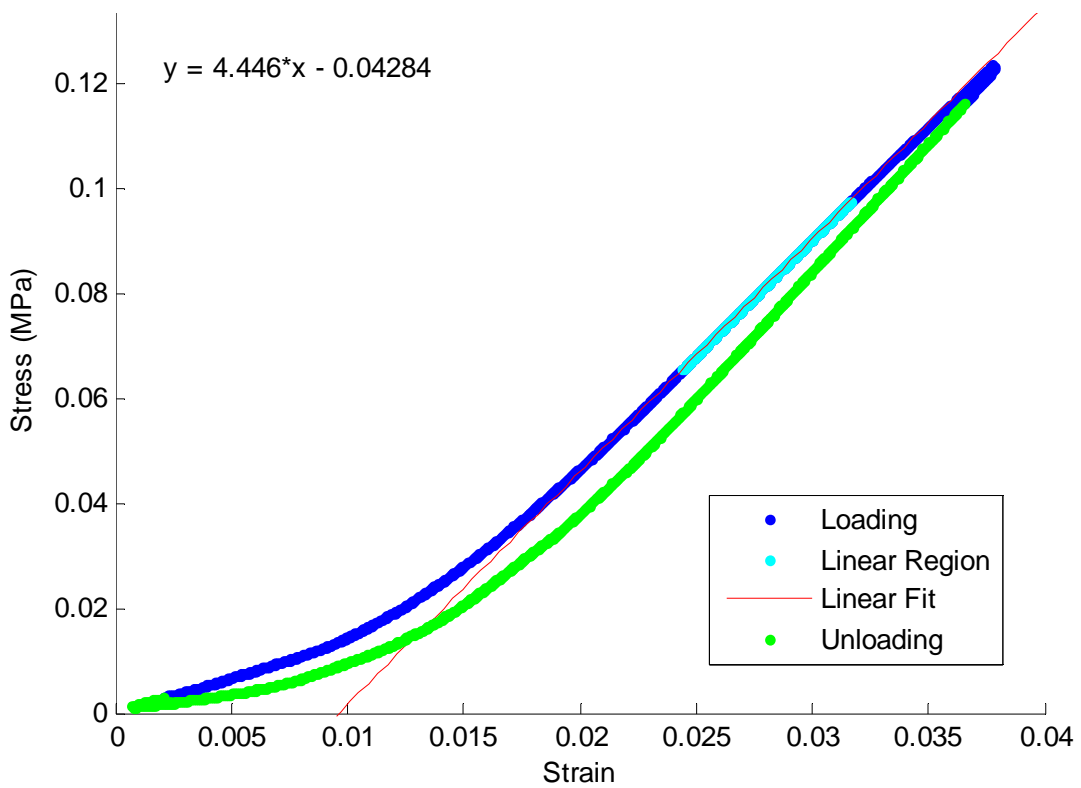


Figure B-8. Linear fit for XXL2 at strain of 4.0 percent.

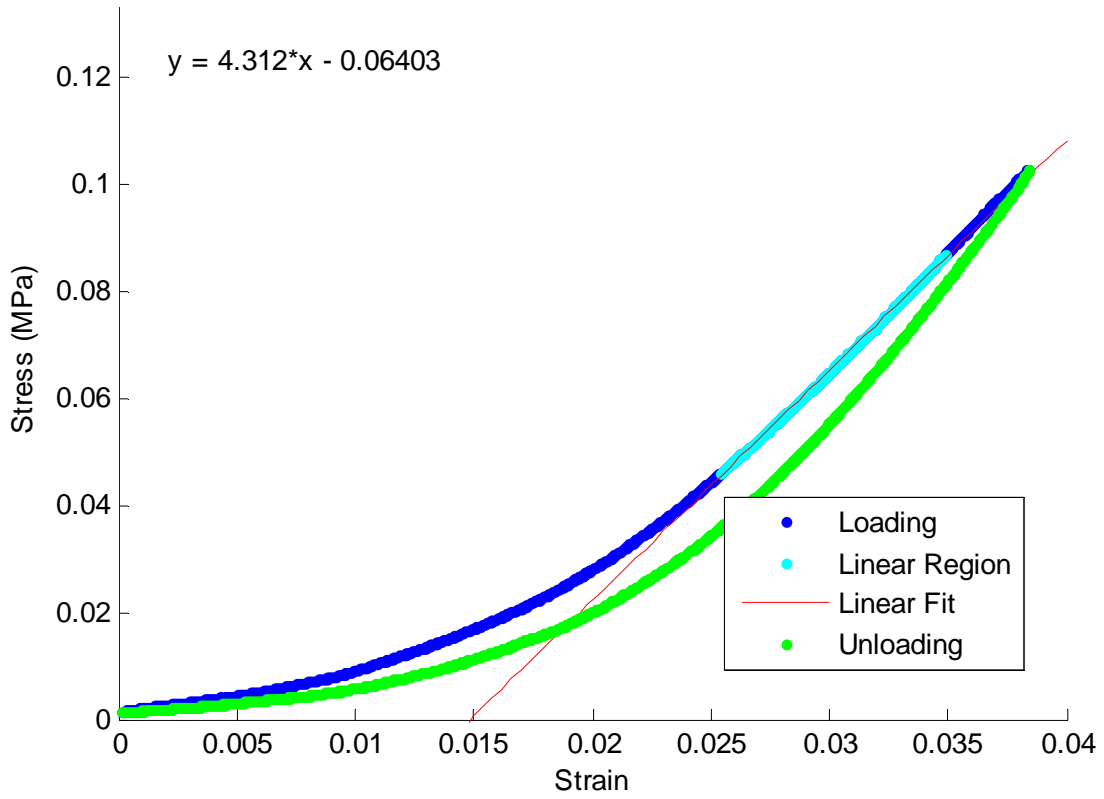


Figure B-9. Linear fit for XXL4 at strain of 4.0 percent.

FEA Stress Strain Curves:

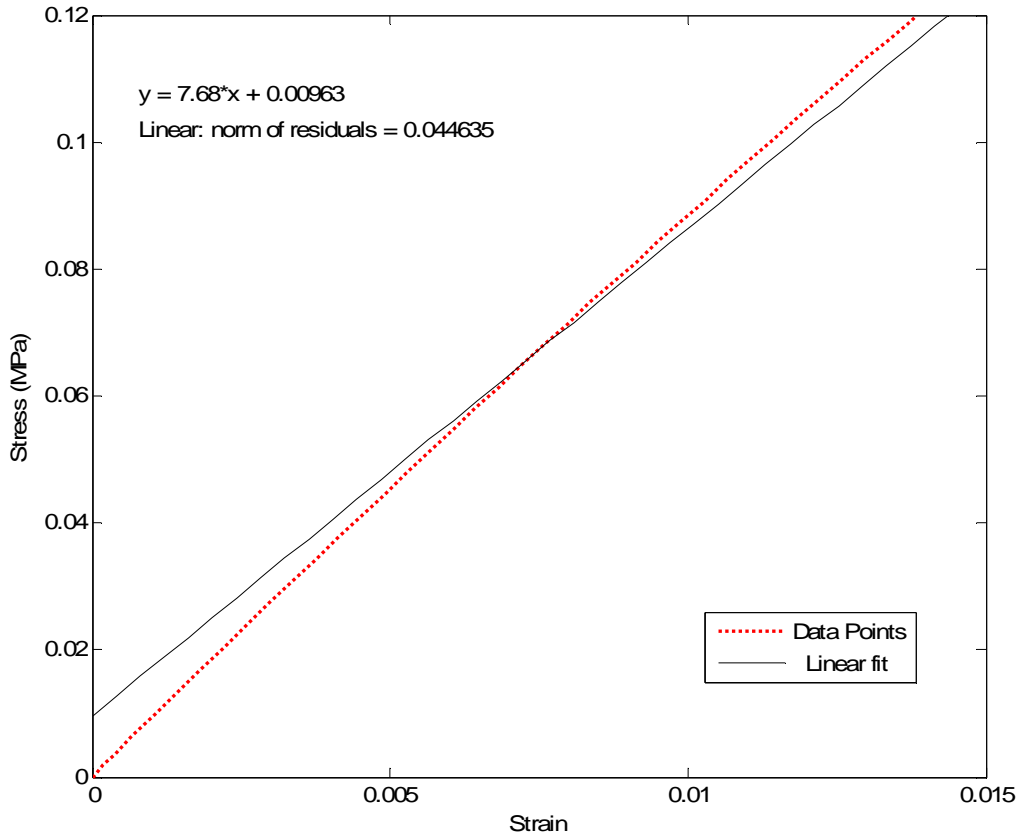


Figure B-10. Stress Strain Curve in Abaqus FEA for large (L) model.

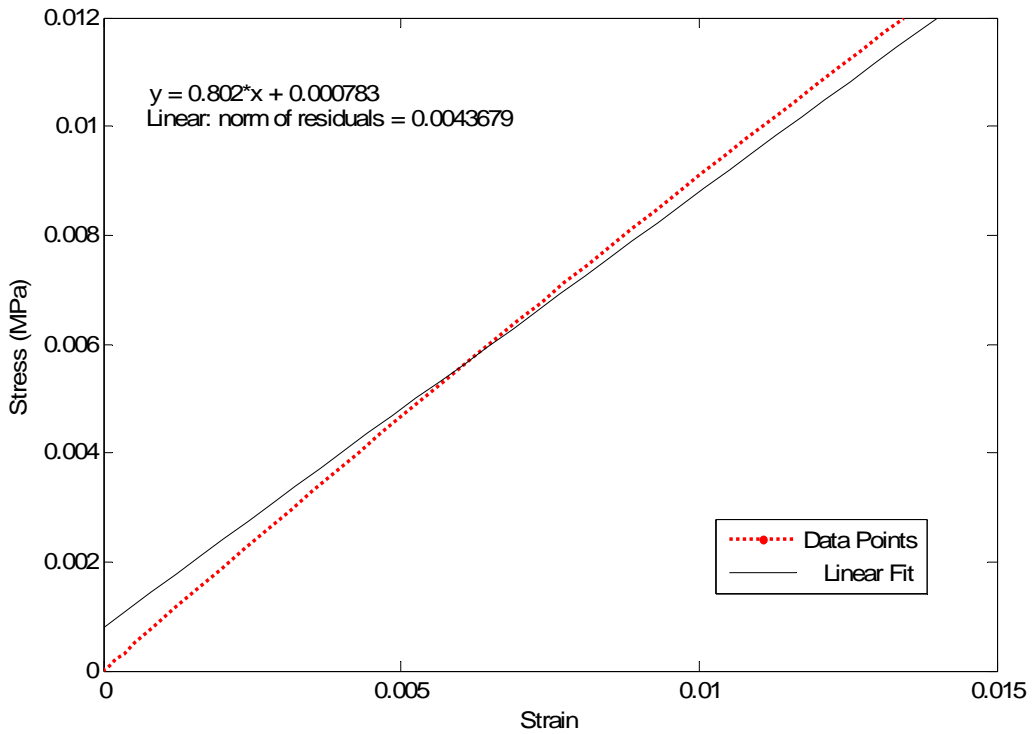


Figure B-11. Stress Strain Curve in Abaqus FEA for extra large (XL) model.

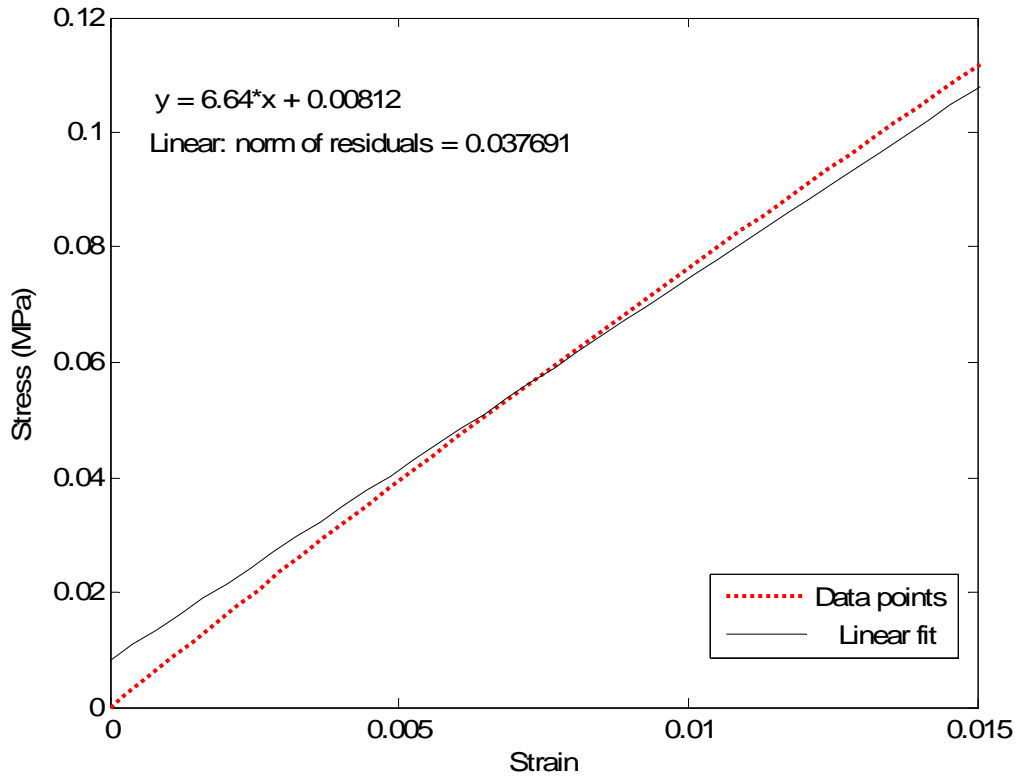


Figure B-12. Stress Strain Curve in Abaqus FEA for extra extra large (XXL) model.

Appendix C: Compressive Strain Values vs. Stress at each run for every specimen.

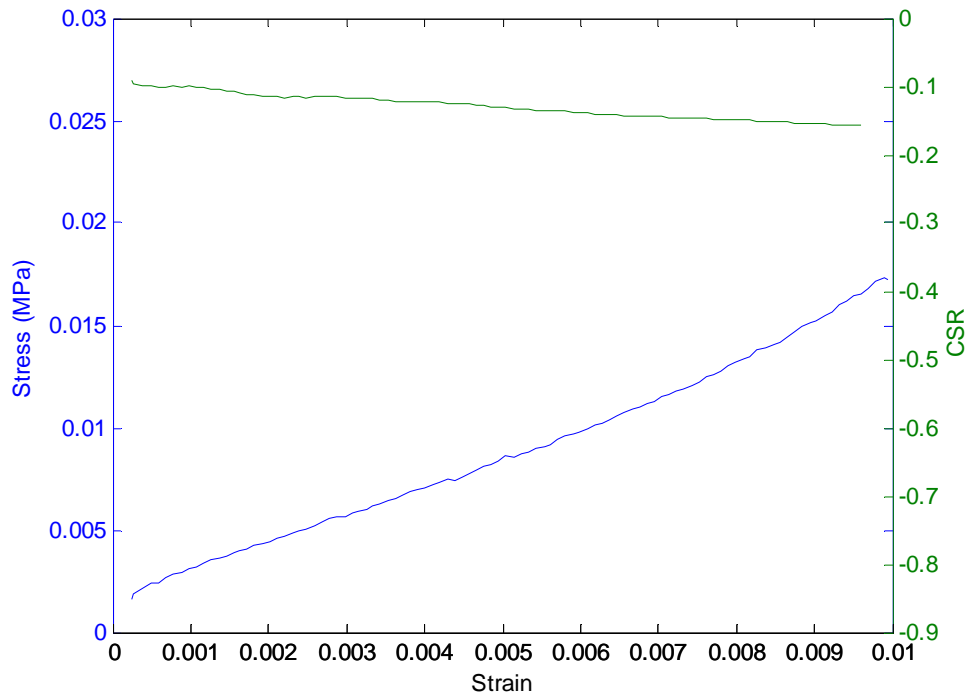


Figure C-1. Compressive strain values at different strain level up to 0.01 for L1.

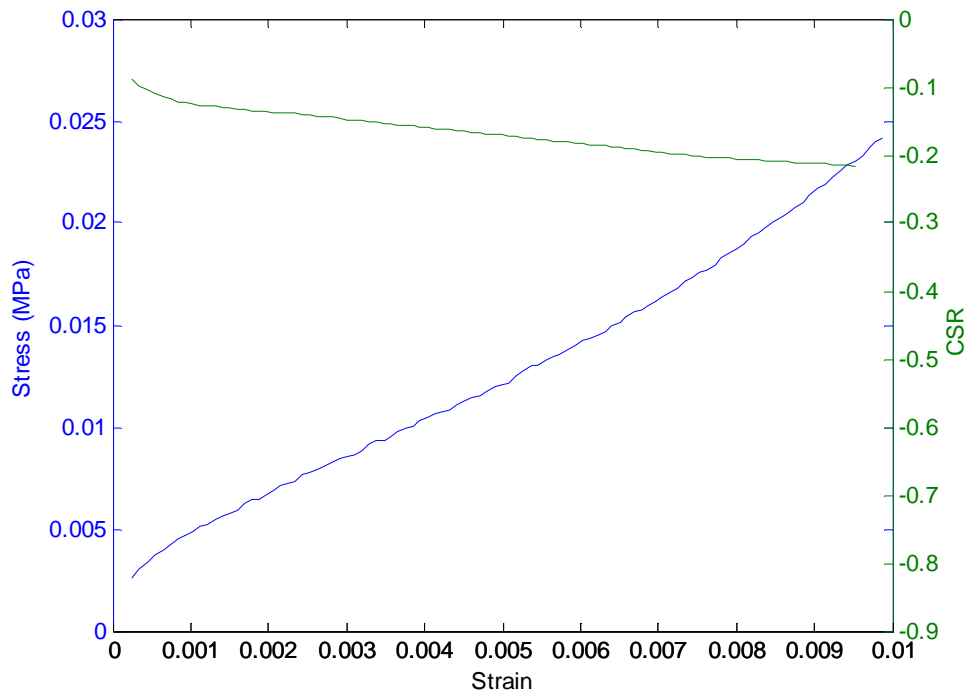


Figure C-2. Compressive strain values at different strain level up to 0.01 for L2.

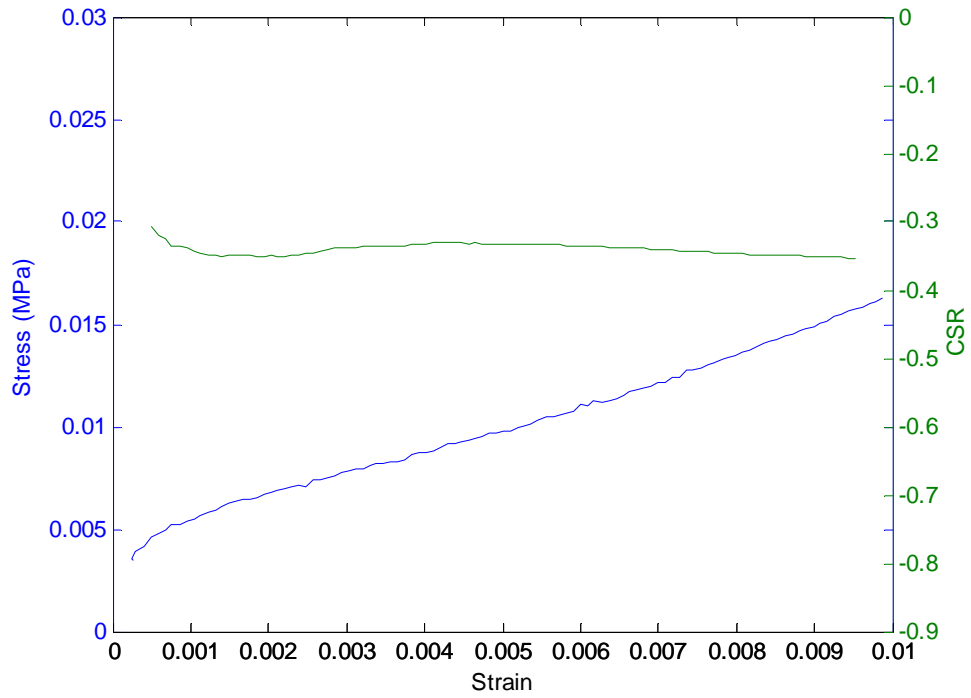


Figure C-3. Compressive strain values at different strain level up to 0.01 for L3.

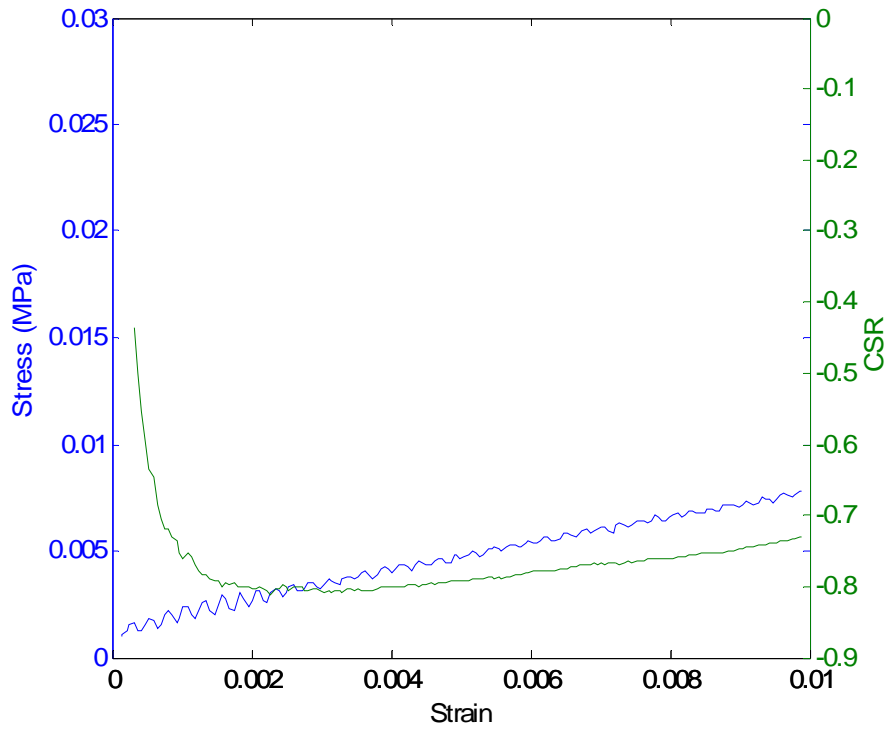


Figure C-4. Compressive strain values at different strain level up to 0.01 for XL1.

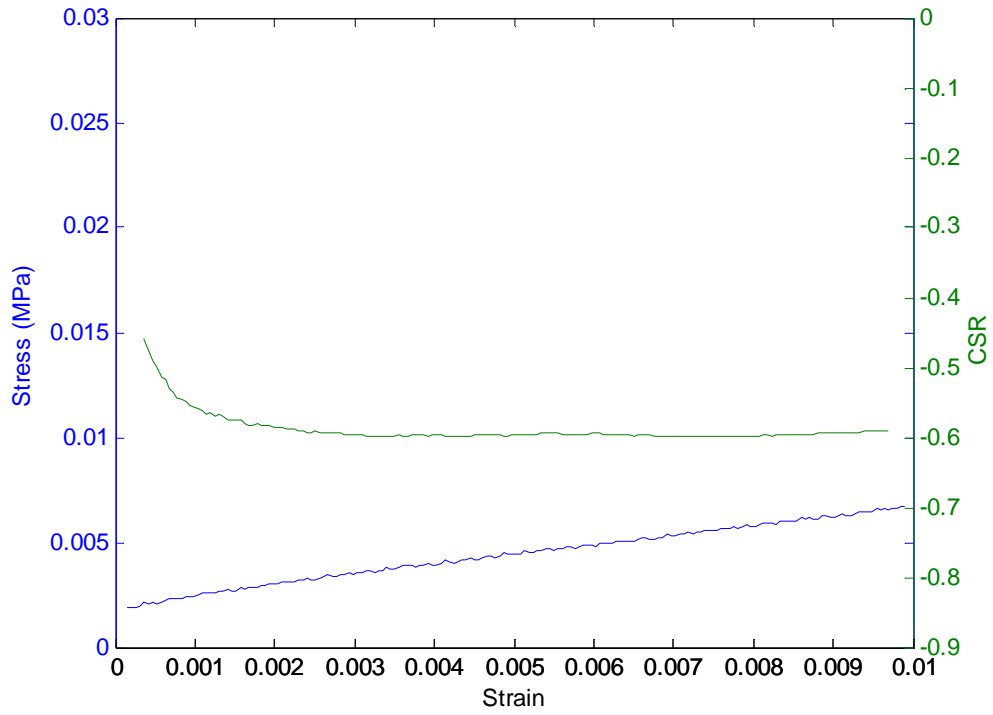


Figure C-5. Compressive strain values at different strain level up to 0.01 for XL2.

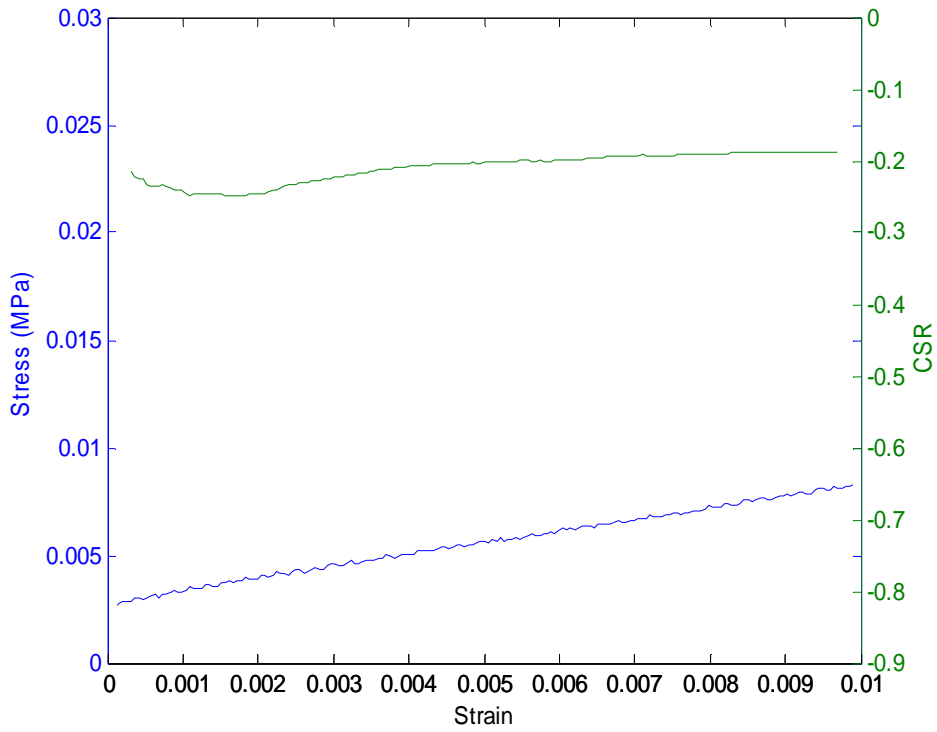


Figure C-6. Compressive strain values at different strain level up to 0.01 for XL3.

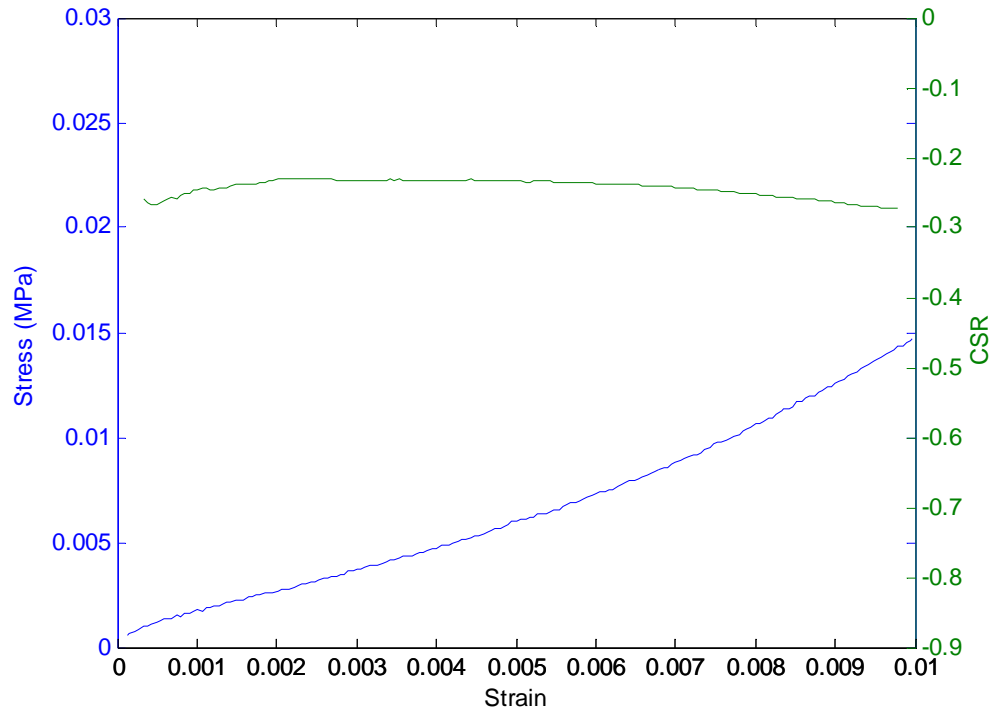


Figure C-7. Compressive strain values at different strain level up to 0.01 for XXL1.

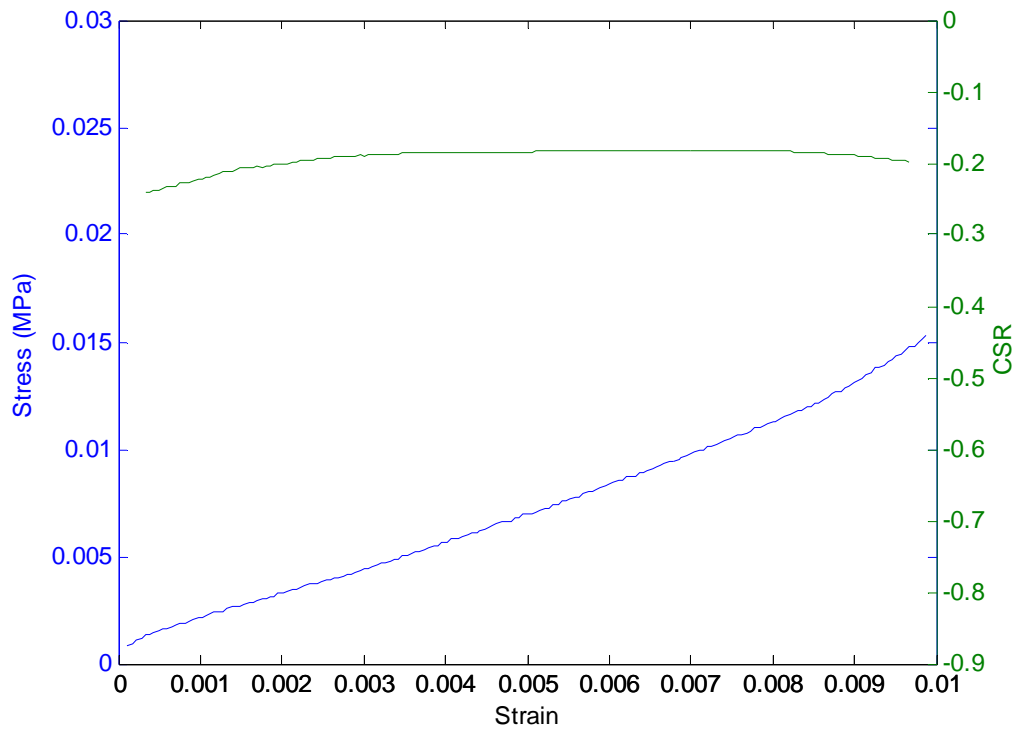


Figure C-8. Compressive strain values at different strain level up to 0.01 for XXL2.

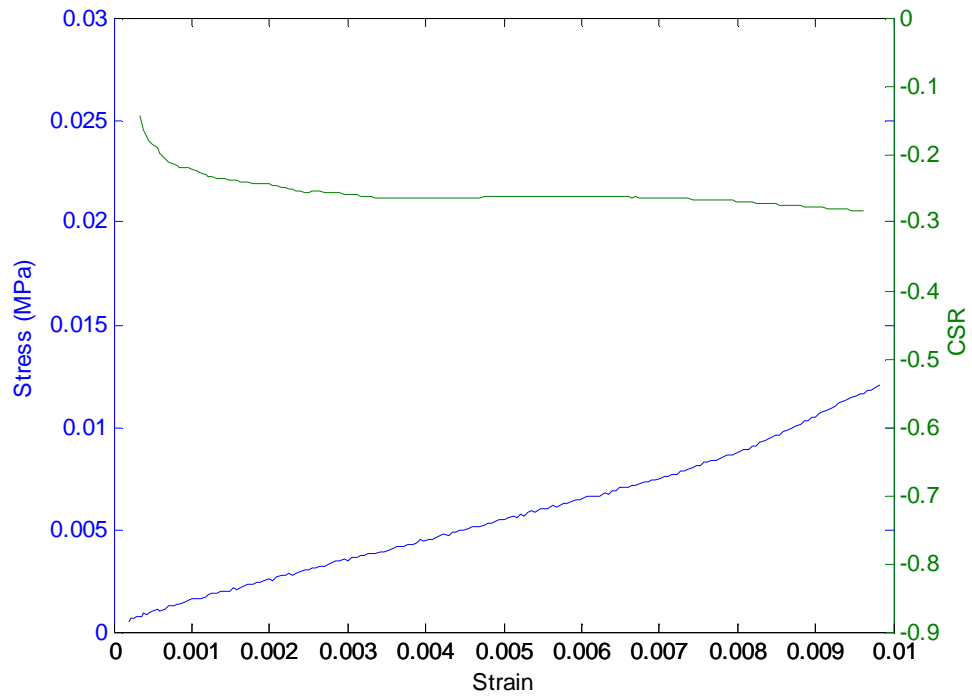


Figure C-9. Compressive strain values at different strain level up to 0.01 for XXL3.

Finite Element Values:

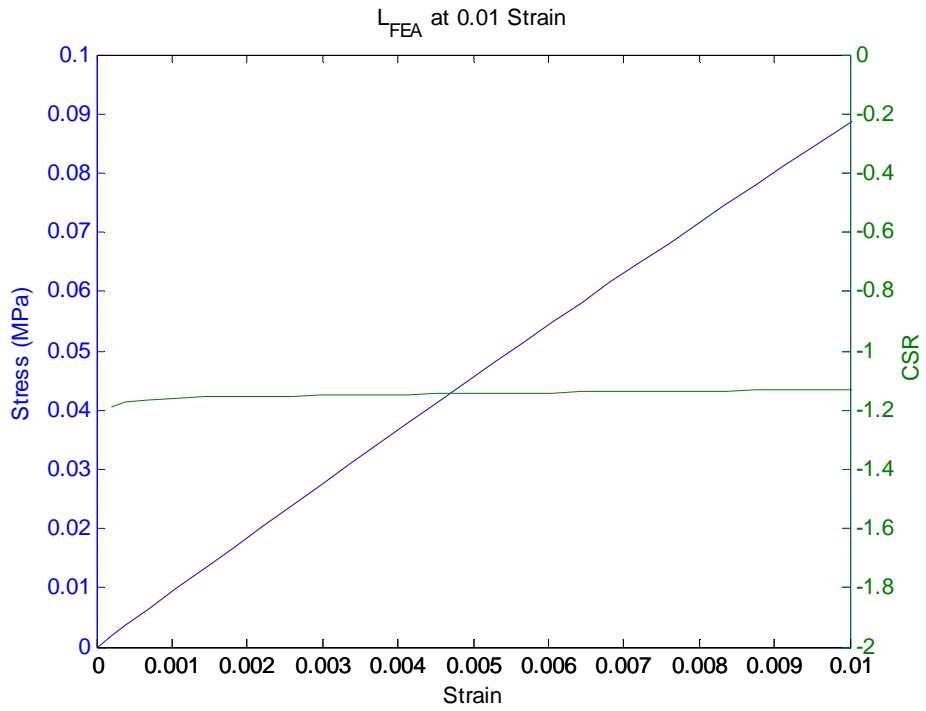


Figure C-10. Compressive strain values at different strain level up to 0.01 for the FEA analysis, L model.

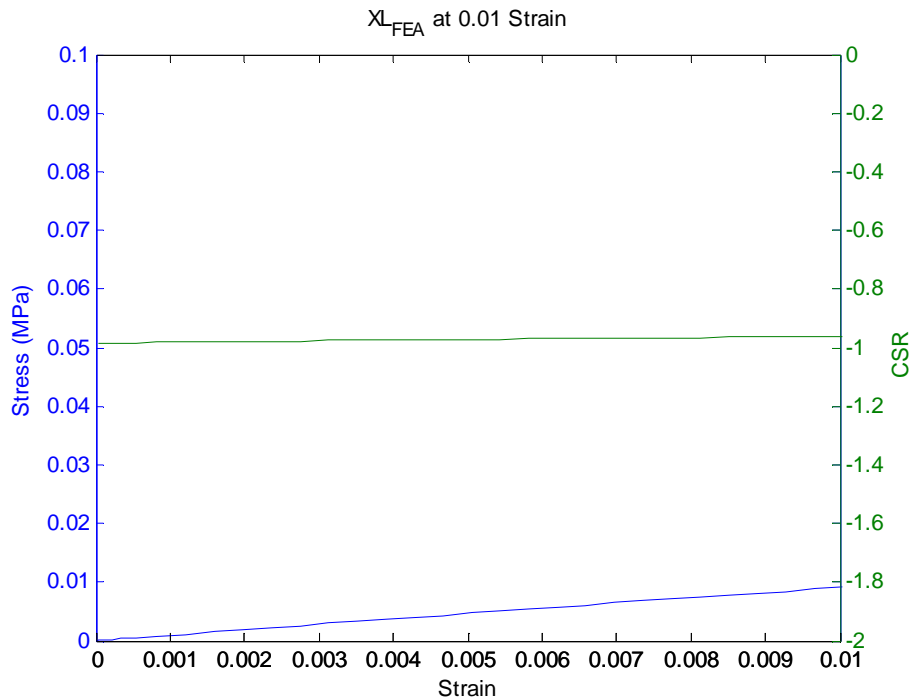


Figure C-11. Compressive strain values at different strain level up to 0.01 for the FEA analysis, L model.

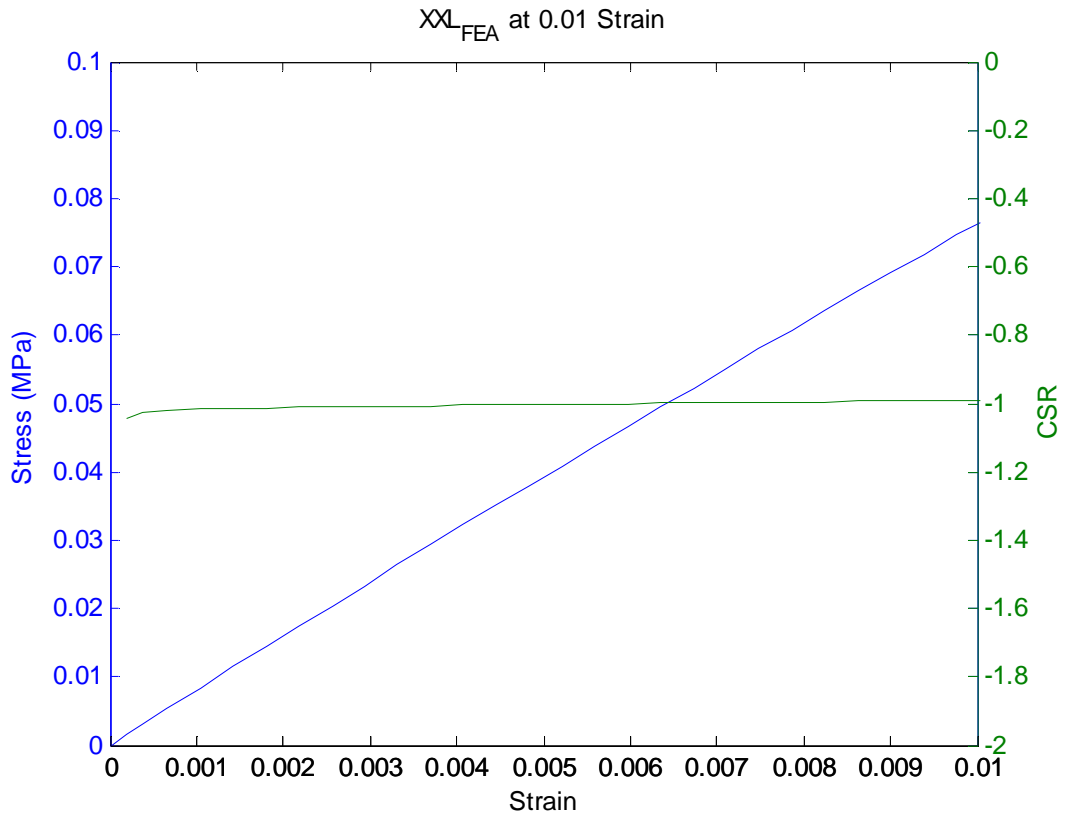


Figure C-12. Compressive strain values at different strain level up to 0.01 for the FEA analysis, L model.

Appendix D: Electro-mechanical signals.

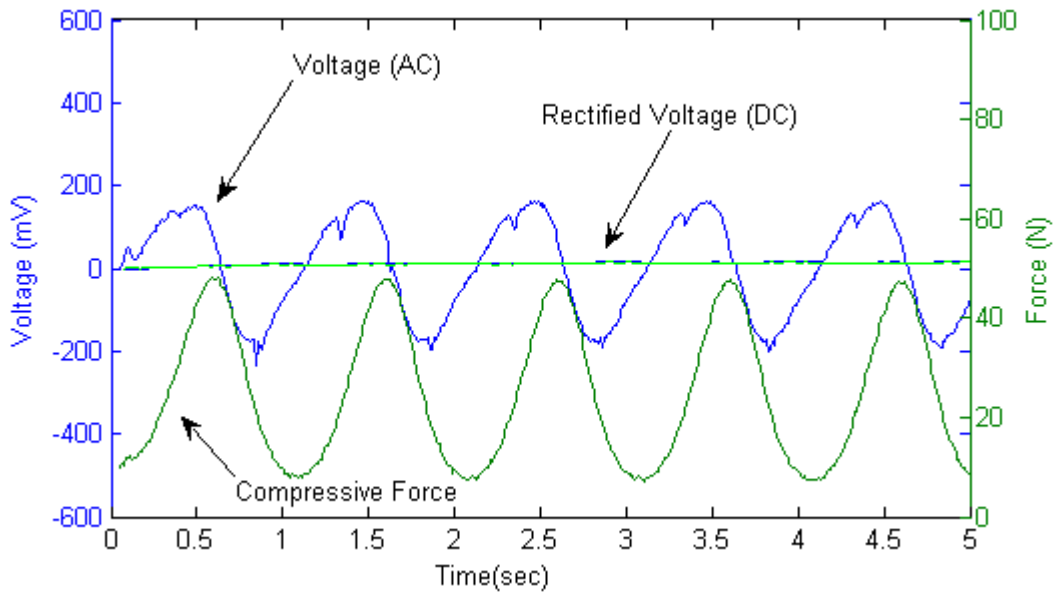


Figure E-1a. pXXL1 at 1Hz. Strain 1.0

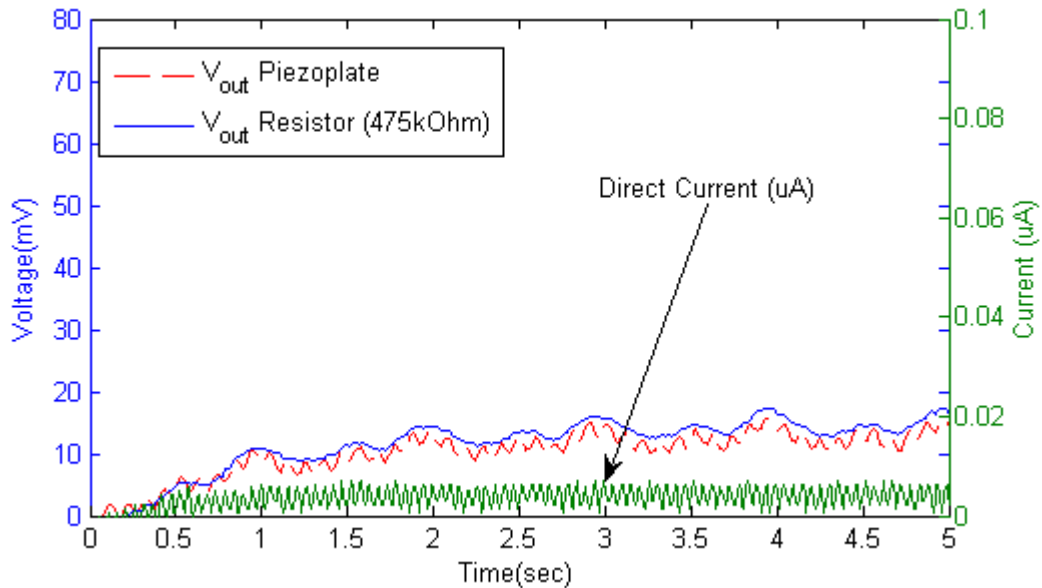


Figure E-1b. Zoomed rectified signal for pXXL1 at 1Hz. Strain 1.0

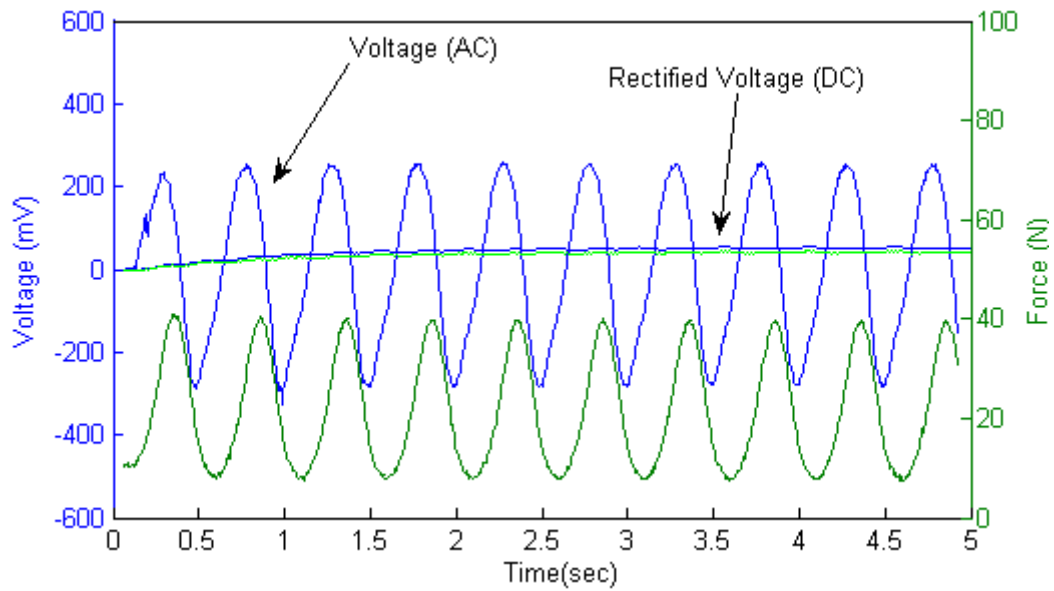


Figure E-2a. pXXL1 at 2Hz. Strain 1.0

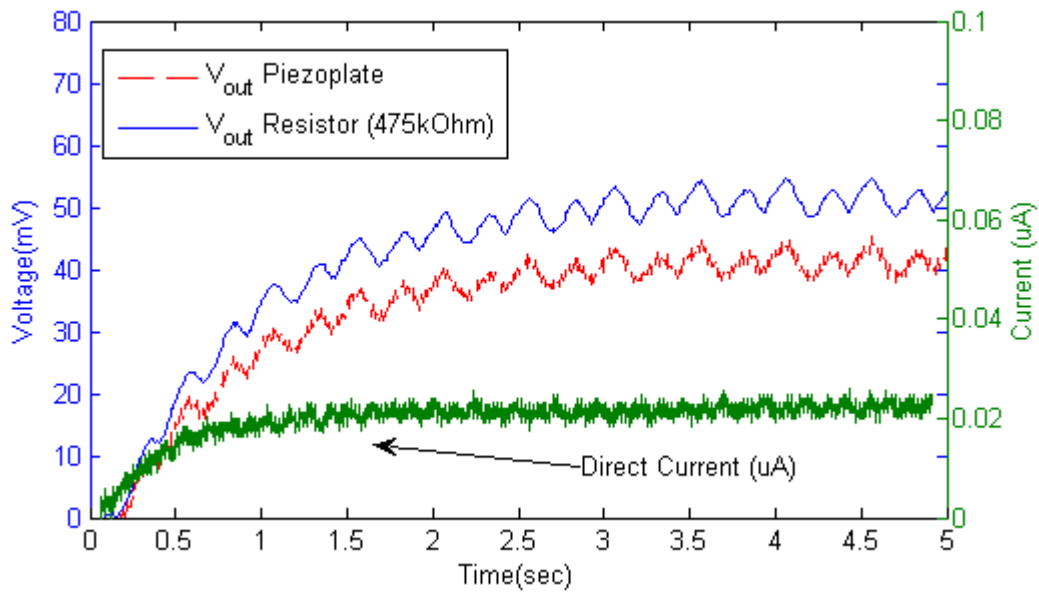


Figure E-2b. Zoomed rectified signal for pXXL1 at 2Hz. Strain 1.0

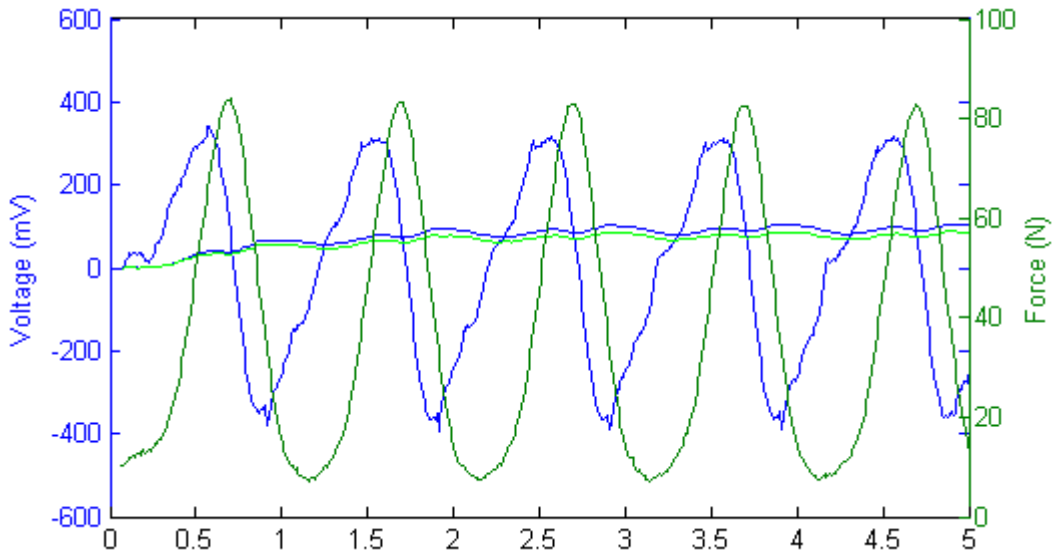


Figure E-3a. pXXL1 at 1Hz. Strain 2.0

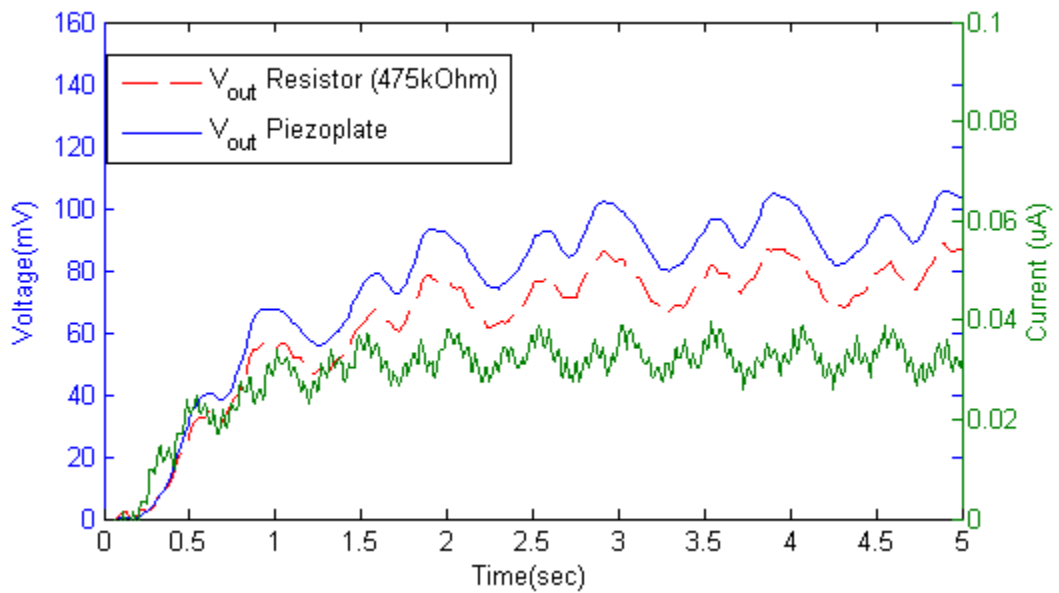


Figure E-3b. Zoomed rectified signal for pXXL1 at 1Hz. Strain 2.0

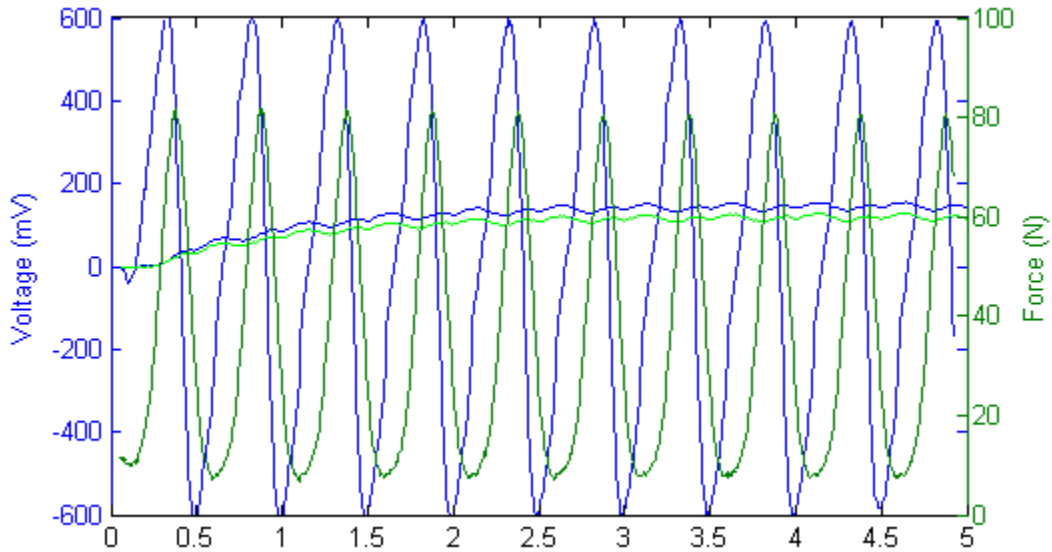


Figure E-4a. pXXL1 at 2Hz. Strain 2.0

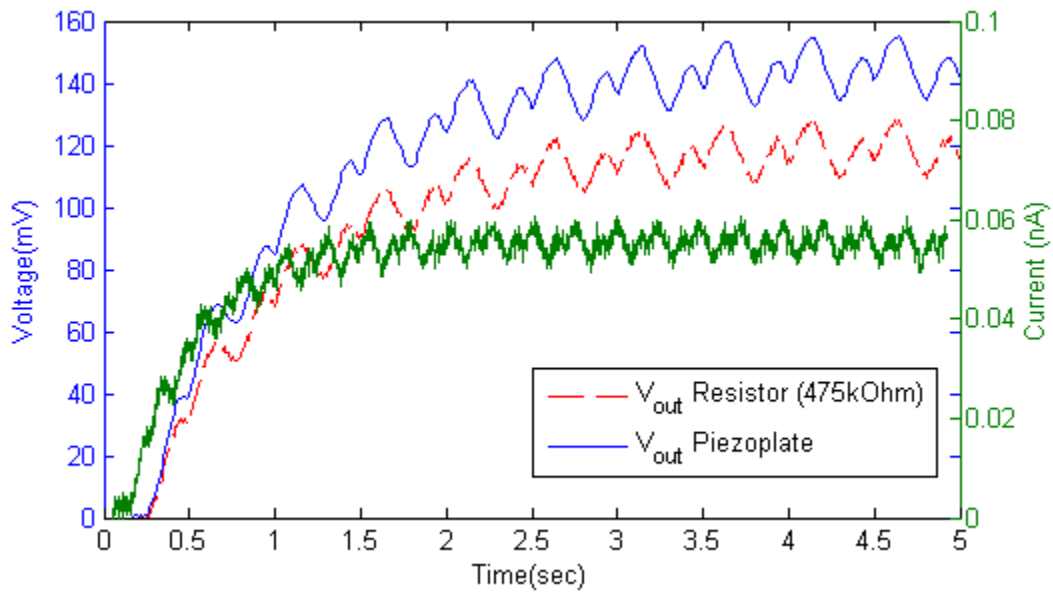


Figure E-4b. Zoomed rectified signal for pXXL1 at 2Hz. Strain 2.0

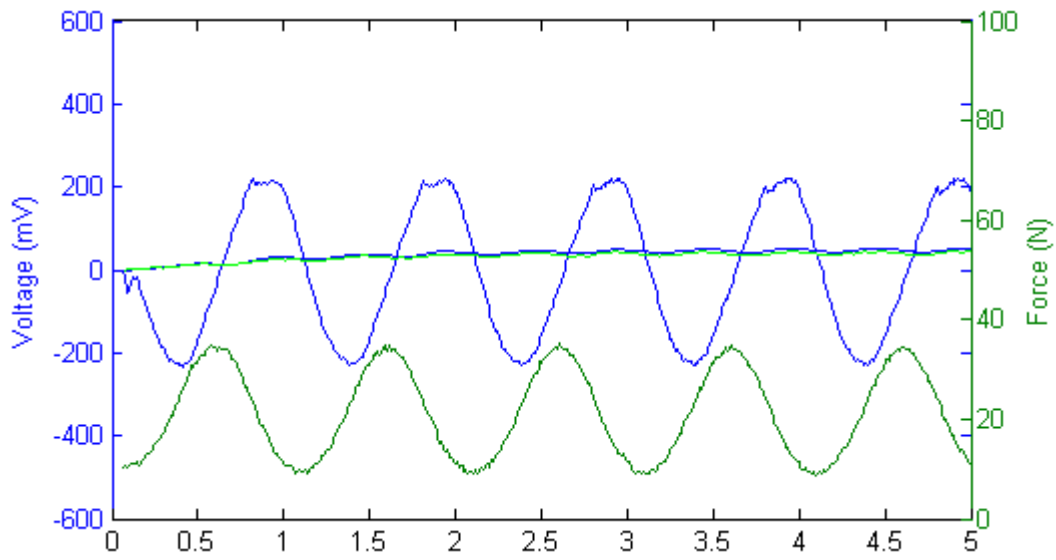


Figure E-5a. pXXL2 at 1Hz. Strain 1.0

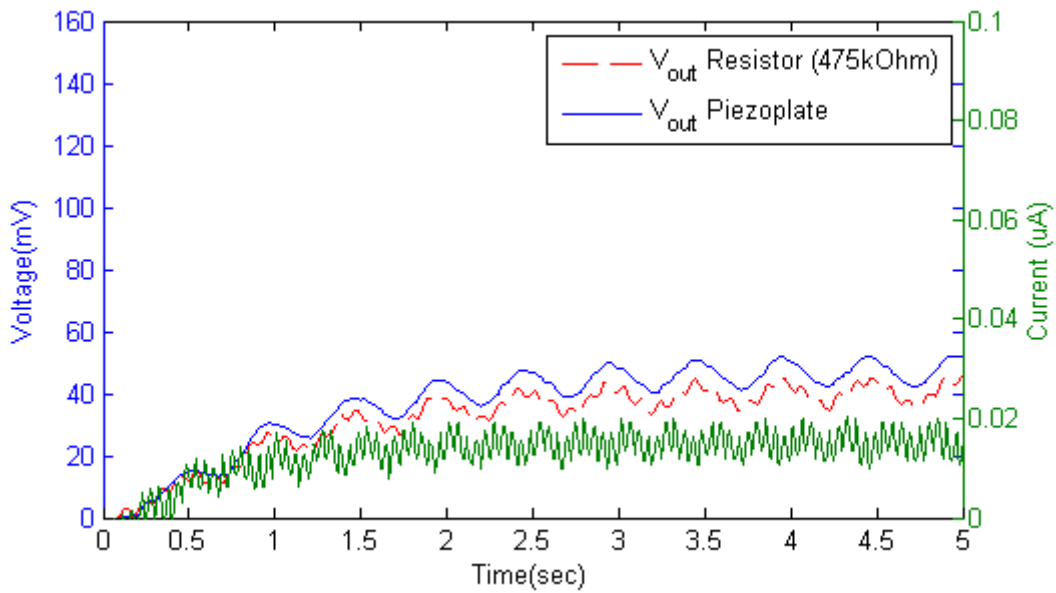


Figure E-5b. Zoomed rectified signal for pXXL2 at 1Hz. Strain 1.0

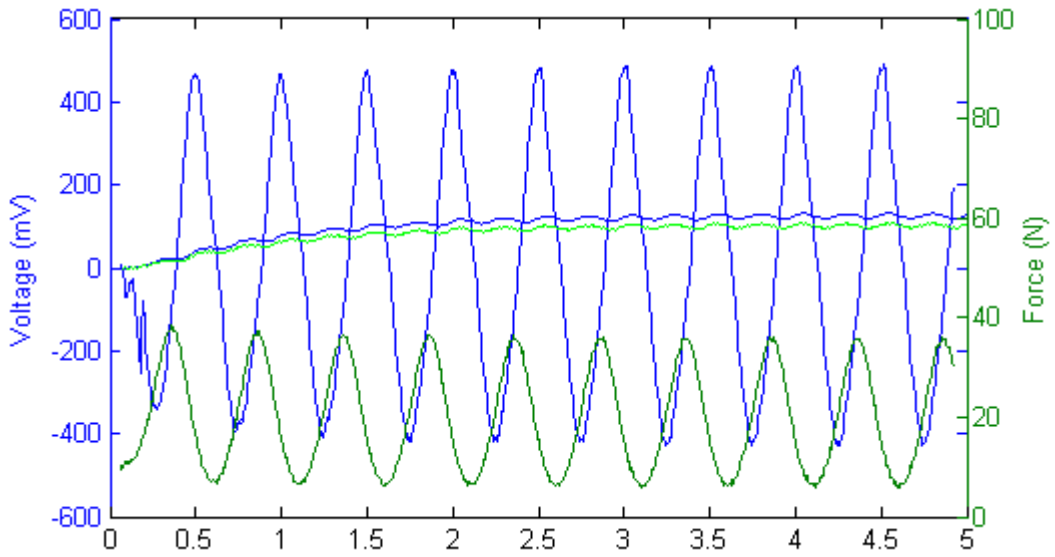


Figure E-6a. pXXL2 at 2Hz. Strain 1.0

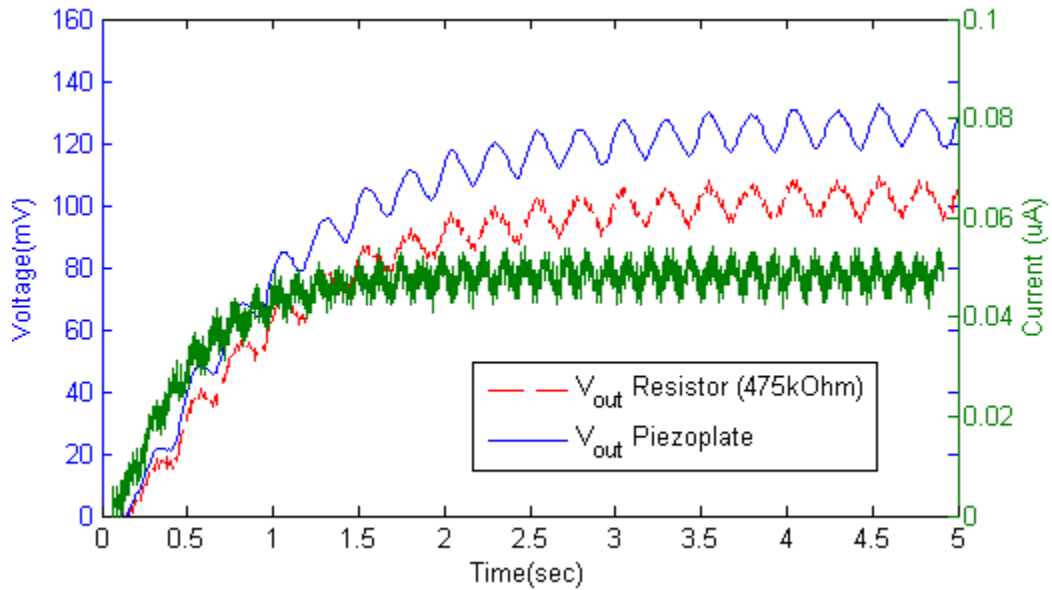


Figure E-6b. Zoomed rectified signal for pXXL2 at 2Hz. Strain 1.0

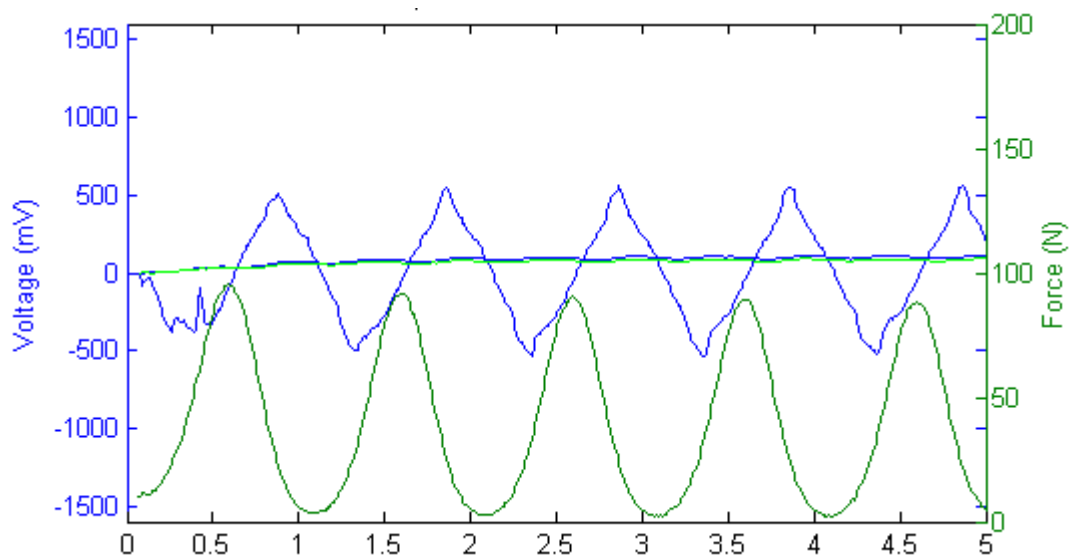


Figure E-7a. pXXL2 at 1Hz. Strain 2.0

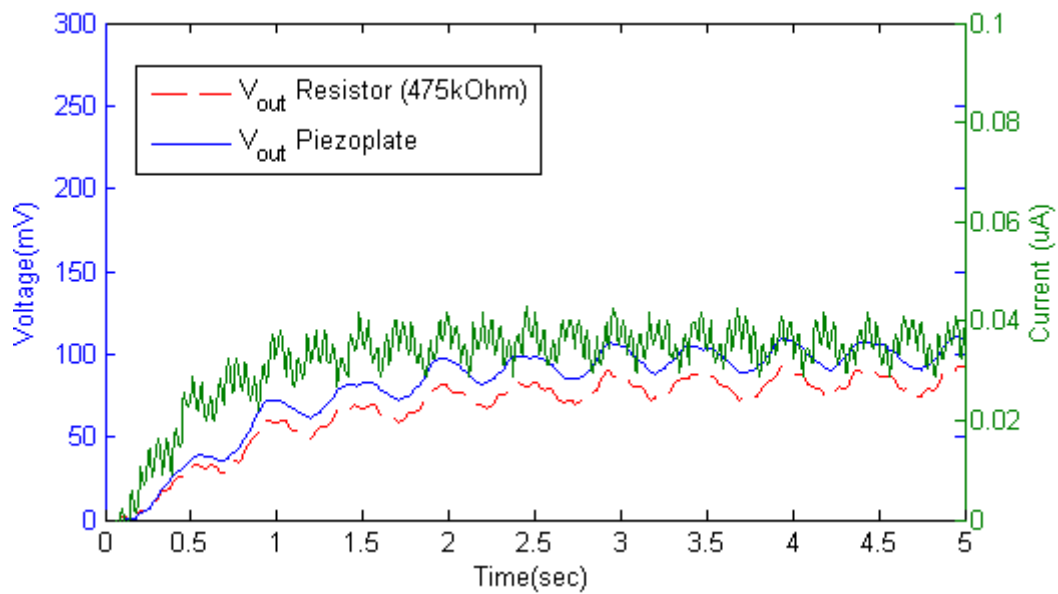


Figure E-7b. Zoomed rectified signal for pXXL2 at 1Hz. Strain 2.0

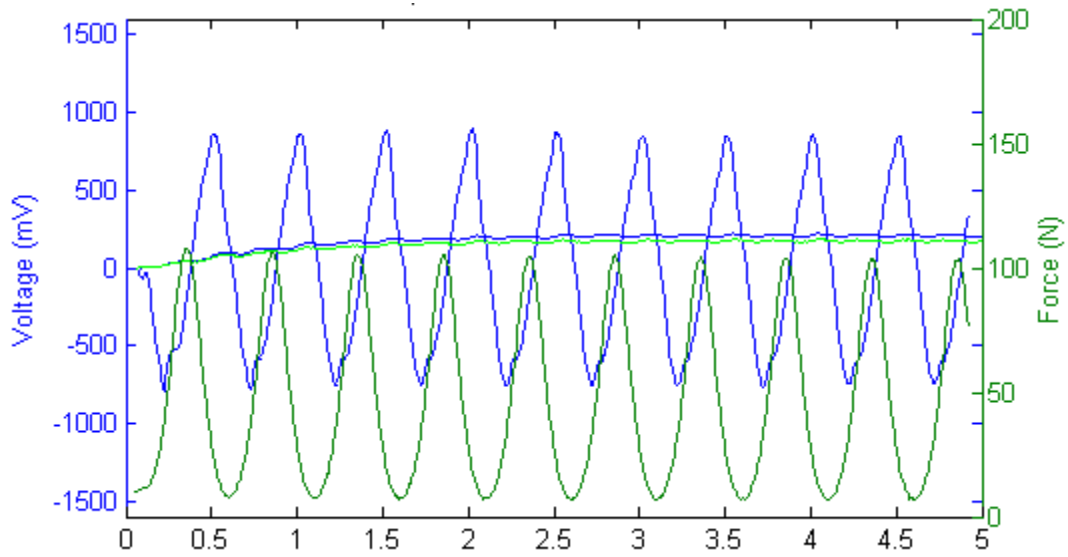


Figure E-8a. pXXL2 at 2Hz. Strain 2.0

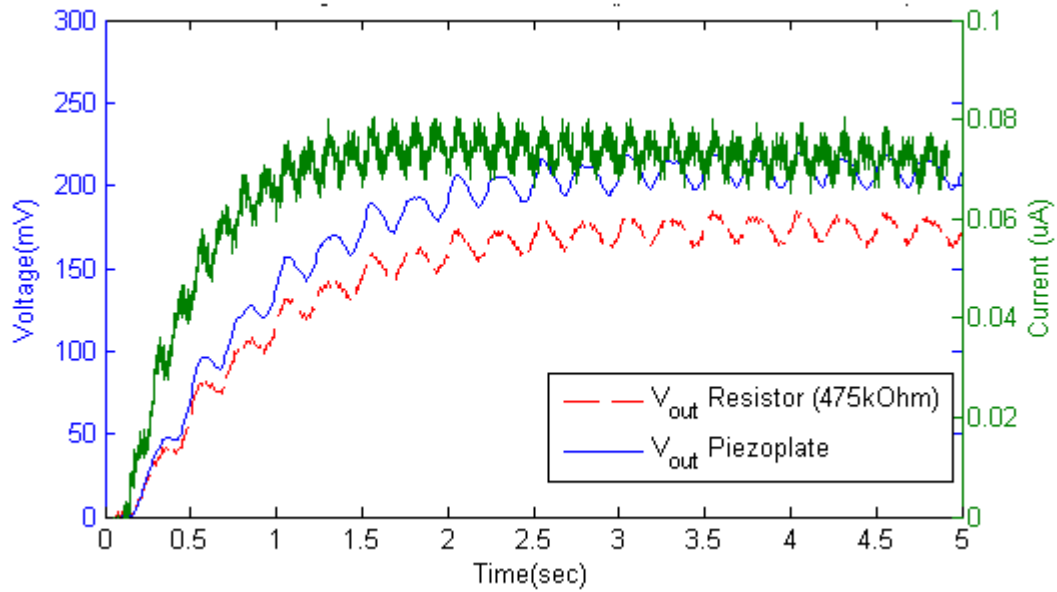


Figure E-8b. Zoomed rectified signal for pXXL2 at 2Hz. Strain 2.0

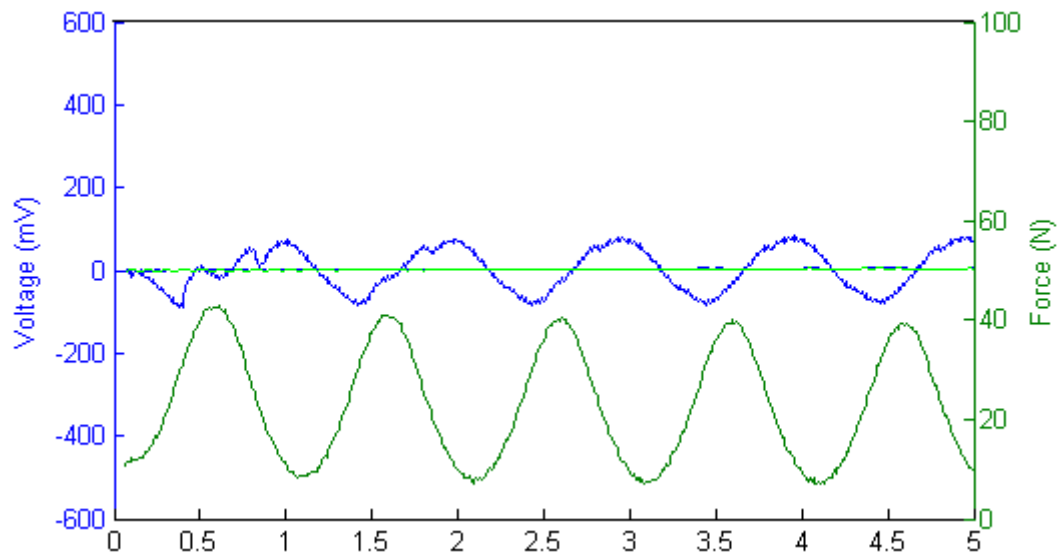


Figure E-9a. pXXL3 at 1Hz. Strain 1.0

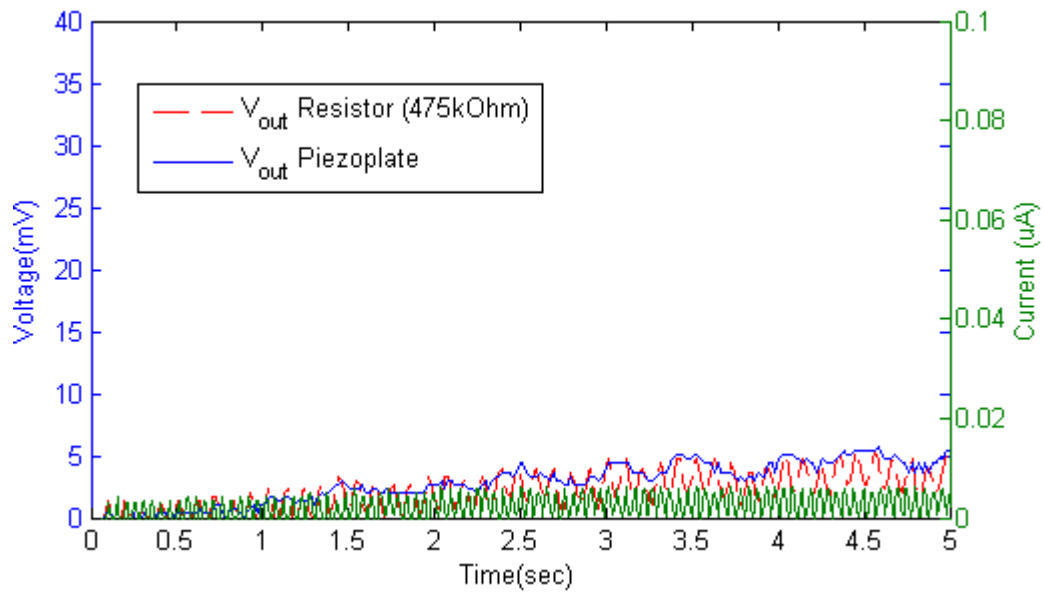


Figure E-9b. Zoomed rectified signal for pXXL3 at 1Hz. Strain 1.0

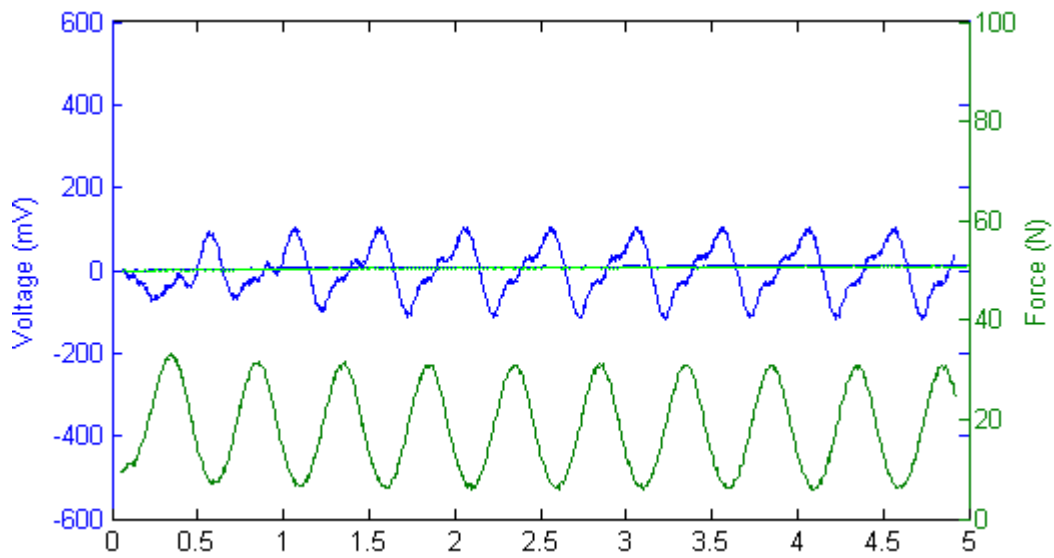


Figure E-10a. pXXL3 at 2Hz. Strain 1.0

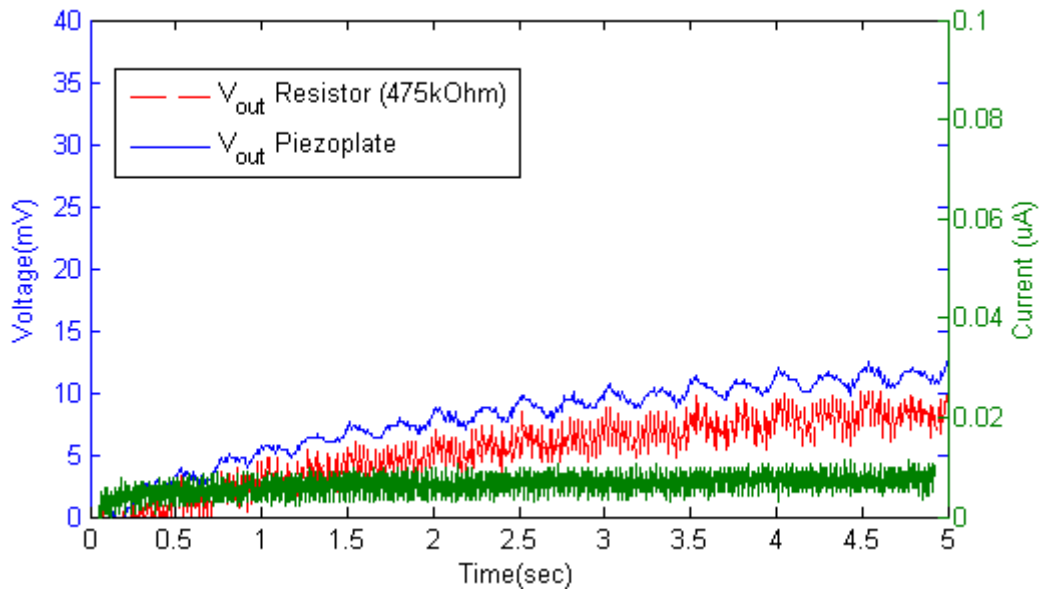


Figure E-10b. Zoomed rectified signal for pXXL3 at 2Hz. Strain 1.0

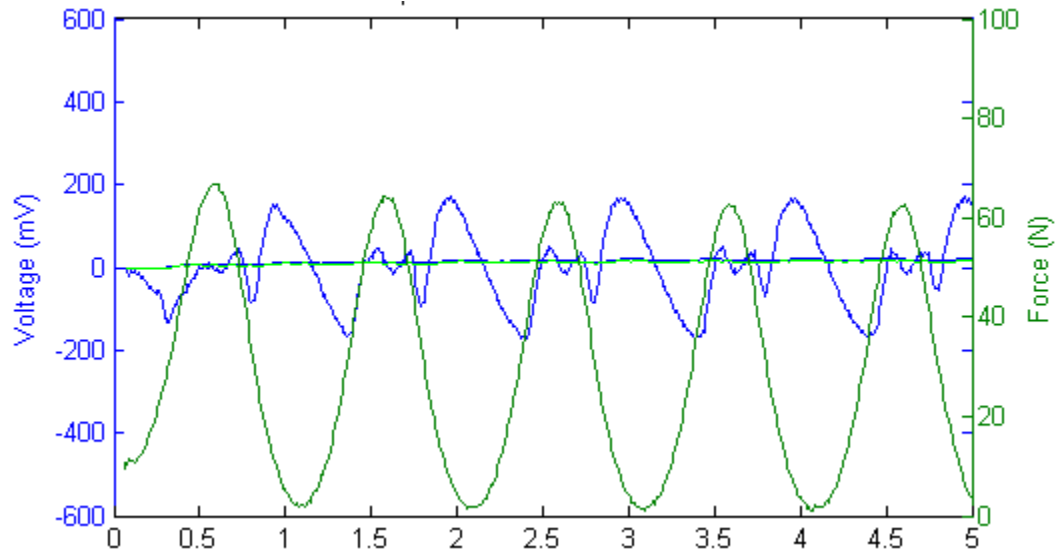


Figure E-11a. pXXL3 at 1Hz. Strain 2.0

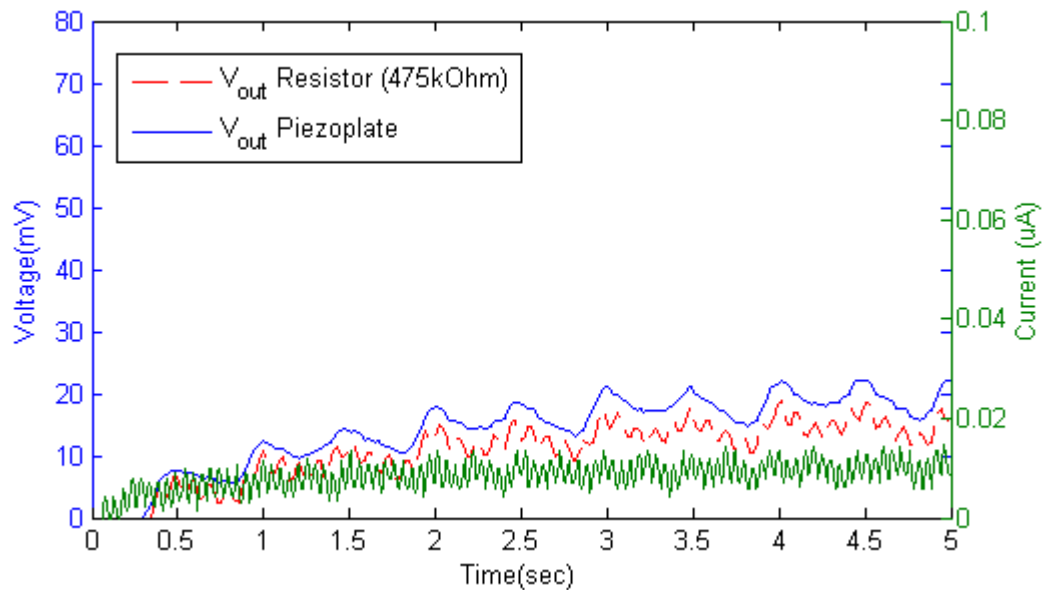


Figure E-11b. Zoomed rectified signal for pXXL3 at 1Hz. Strain 2.0

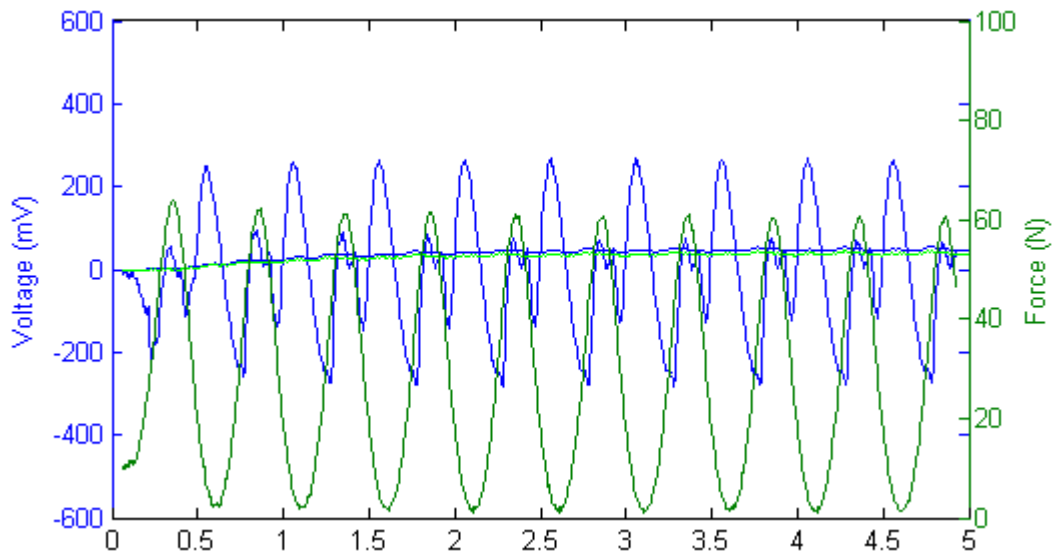


Figure E-12a. pXXL3 at 2Hz. Strain 2.0

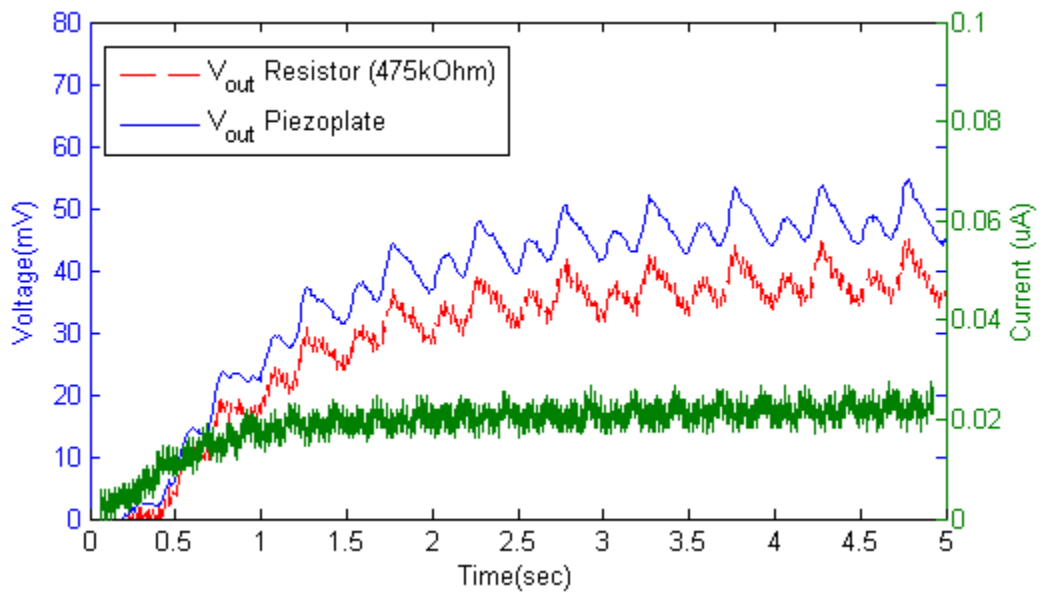


Figure E-12b. Zoomed rectified signal for pXXL3 at 2Hz. Strain 2.0

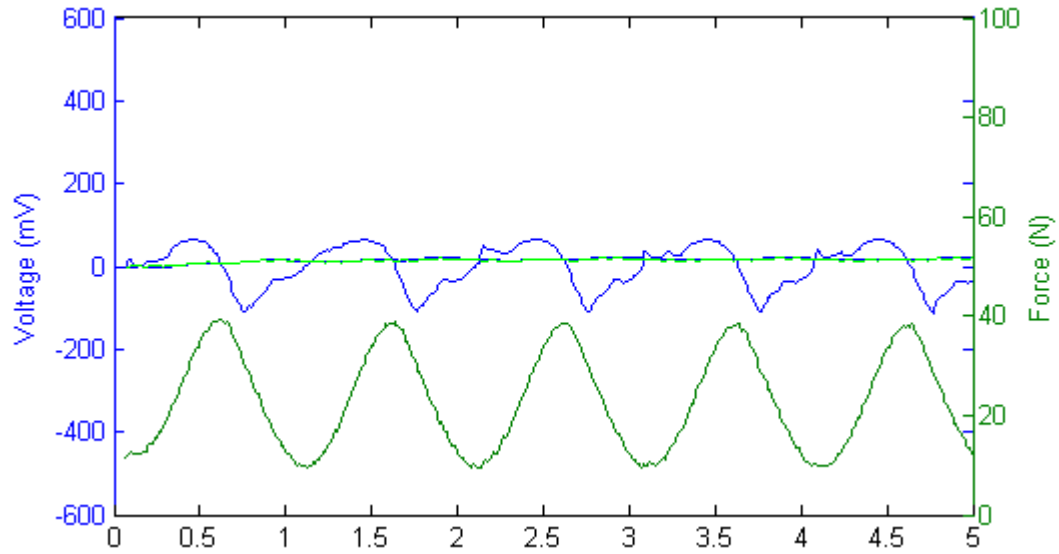


Figure E-13a. pXXL4 at 1Hz. Strain 1.0

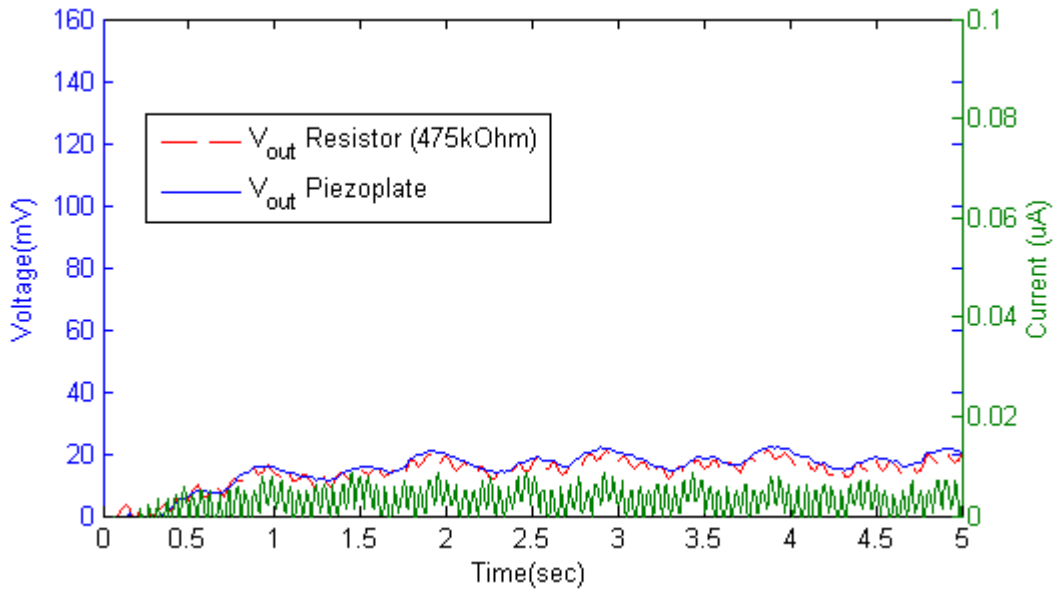


Figure E-13b. Zoomed rectified signal for pXXL4 at 1Hz. Strain 1.0

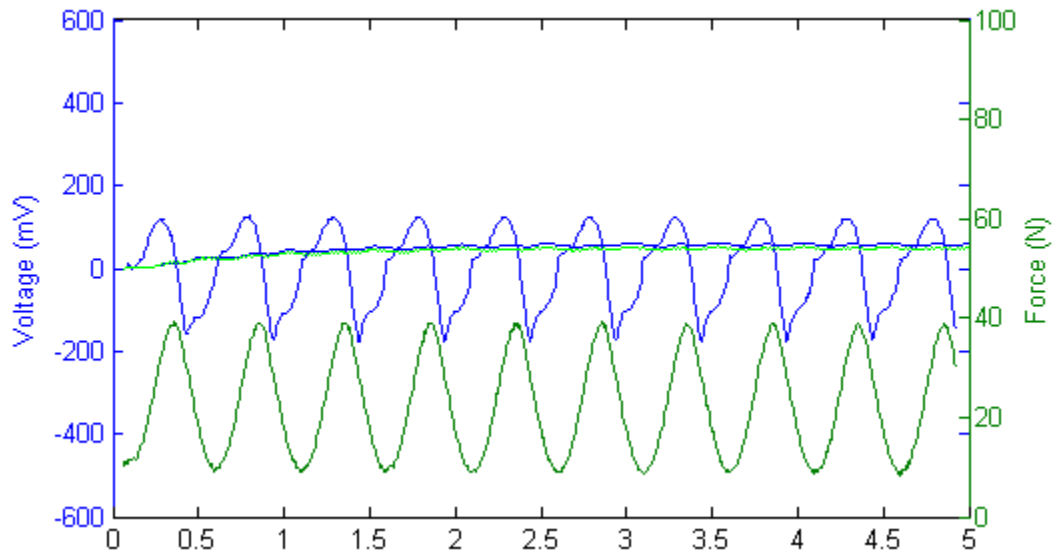


Figure E-14a. pXXL4 at 2Hz. Strain 1.0

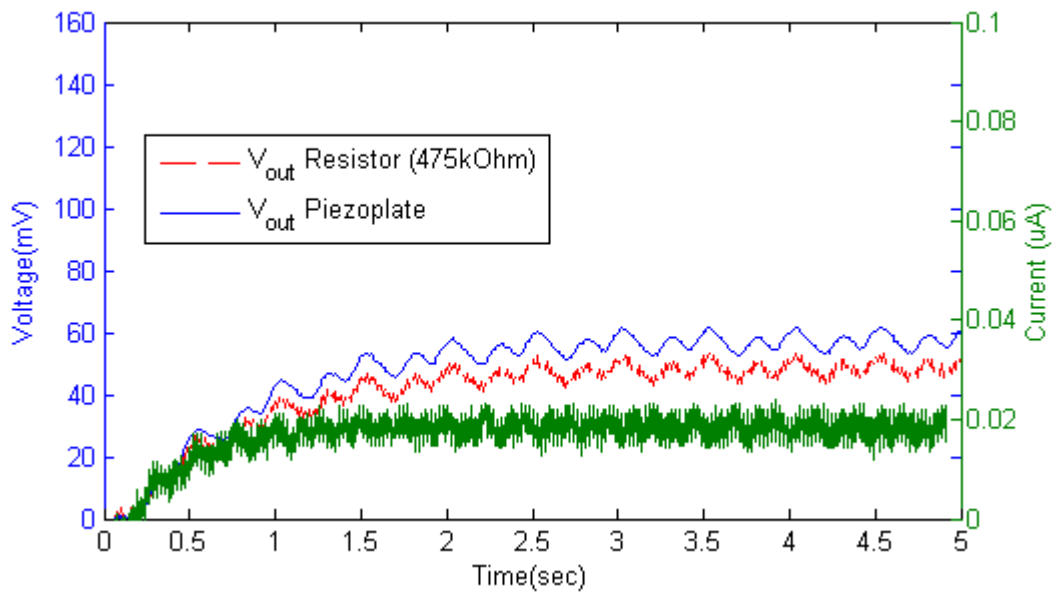


Figure E-14b. Zoomed rectified signal for pXXL4 at 2Hz. Strain 1.0

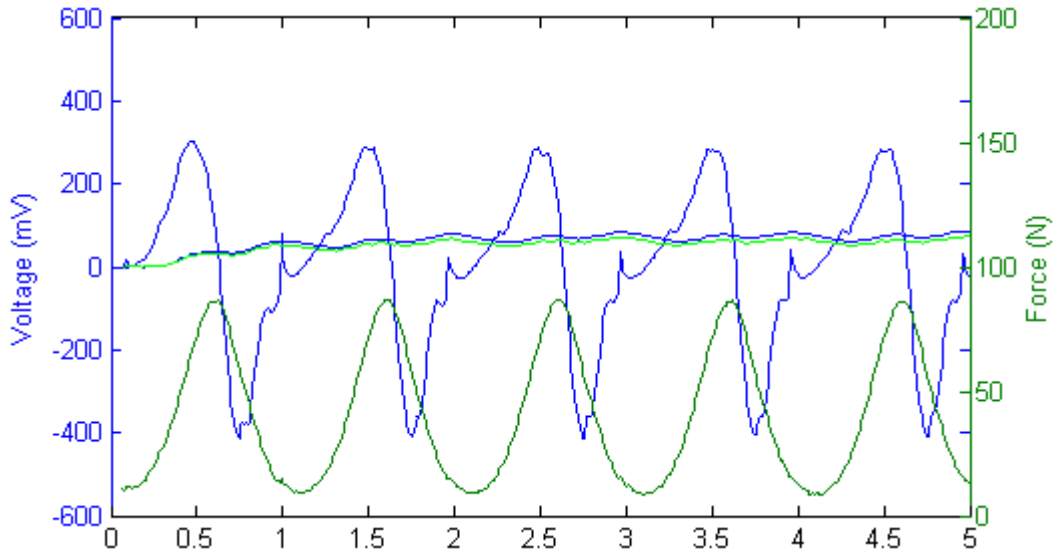


Figure E-15a. pXXL4 at 1Hz. Strain 2.0

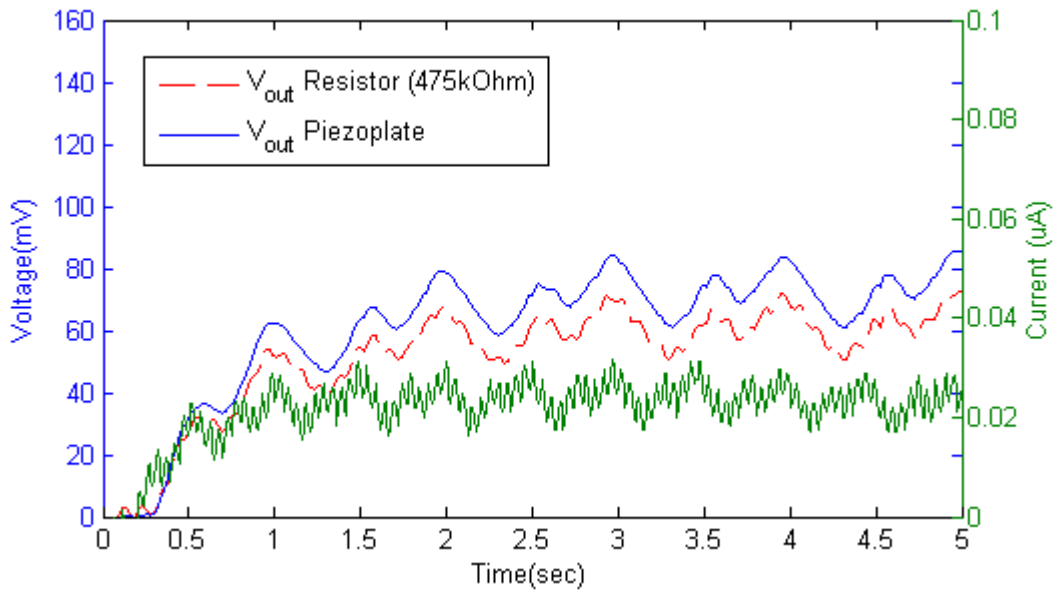


Figure E-15b. Zoomed rectified signal for pXXL4 at 1Hz. Strain 2.0

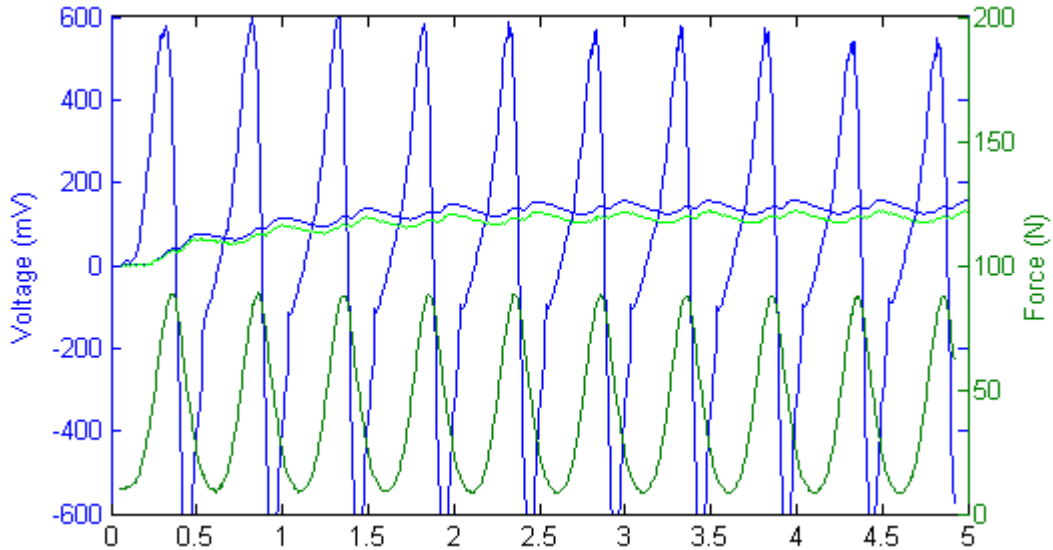


Figure E-16a. pXXL4 at 2Hz. Strain 2.0

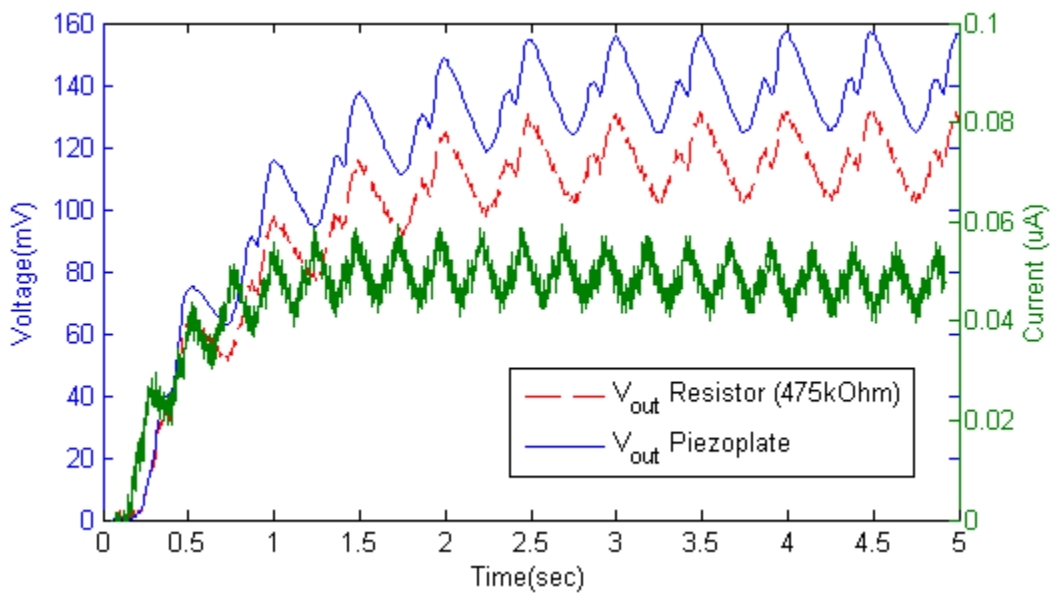


Figure E-16b. Zoomed rectified signal for pXXL4 at 2Hz. Strain 2.0

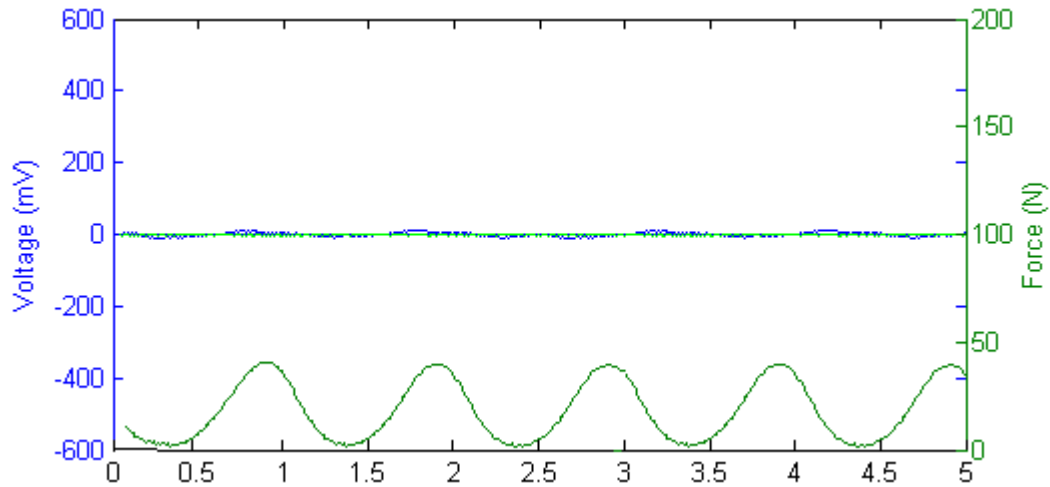


Figure E-17a. pXXL5 at 1Hz. Strain 1.0

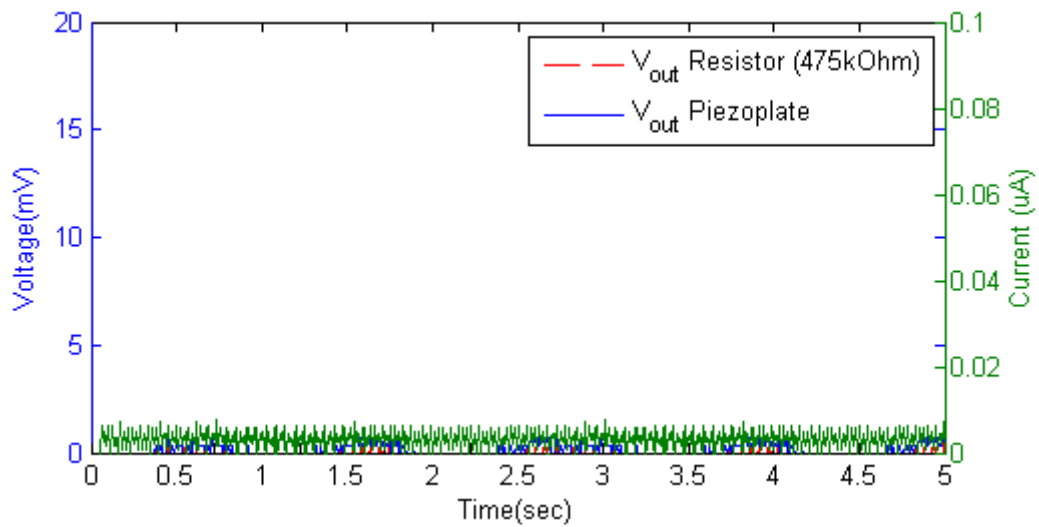


Figure E-17b. Zoomed rectified signal for pXXL5 at 1Hz. Strain 1.0

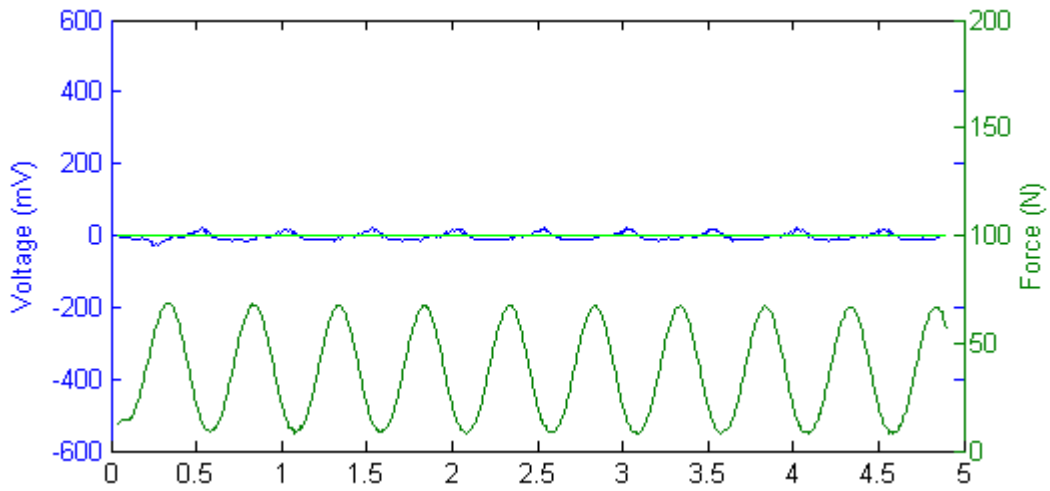


Figure E-18a. pXXL5 at 2Hz. Strain 1.0

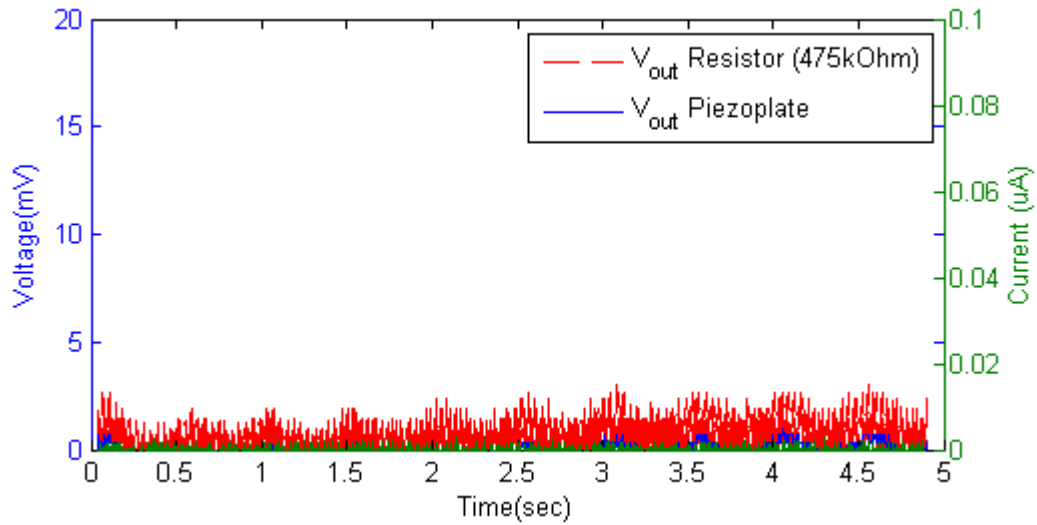


Figure E-18b. Zoomed rectified signal for pXXL5 at 2Hz. Strain 1.0

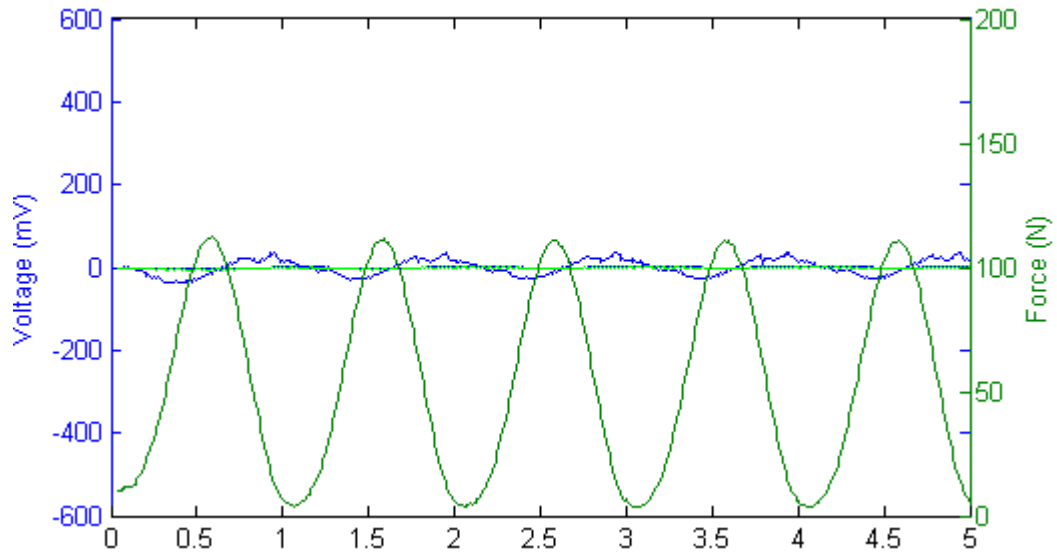


Figure E-19a. pXXL5 at 1Hz. Strain 2.0

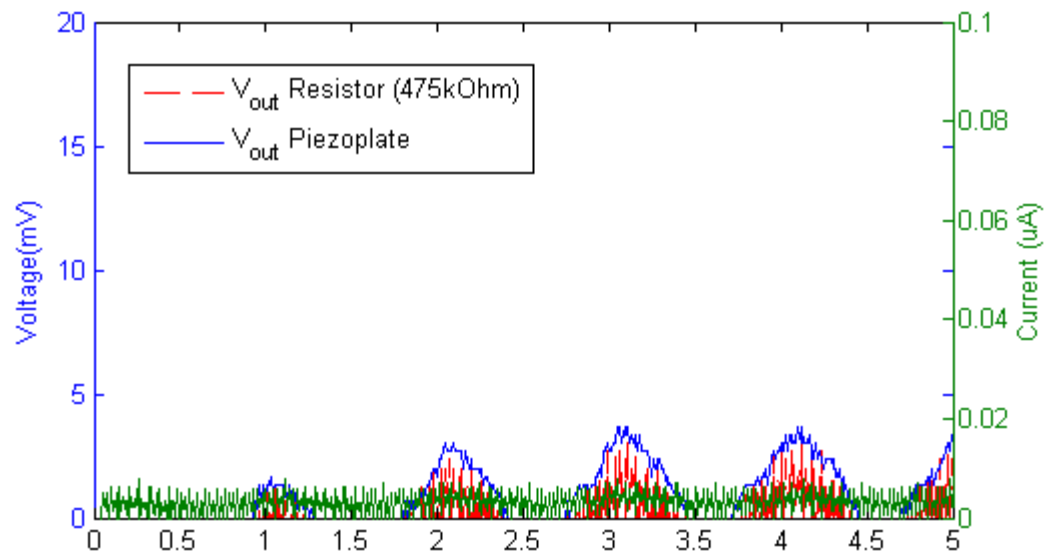


Figure E-19b. Zoomed rectified signal for pXXL5 at 1Hz. Strain 2.0

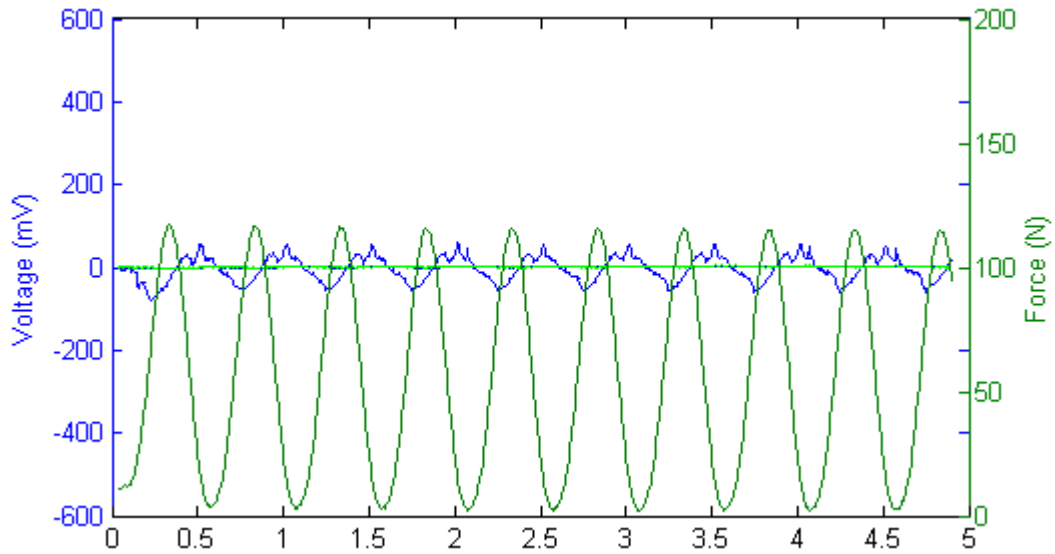


Figure E-20a. pXXL5 at 2Hz. Strain 2.0

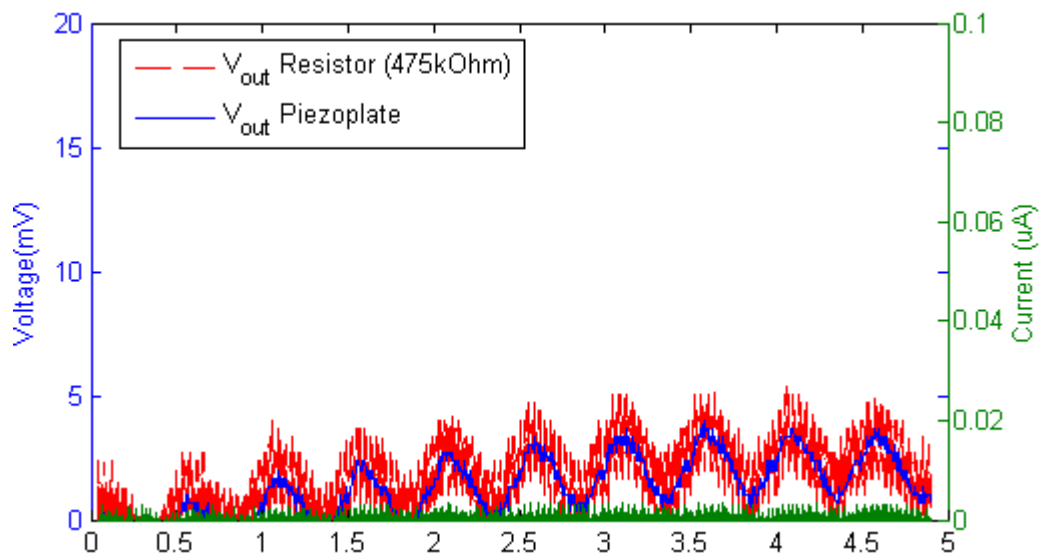


Figure E-20b. Zoomed rectified signal for pXXL5 at 2Hz. Strain 2.0

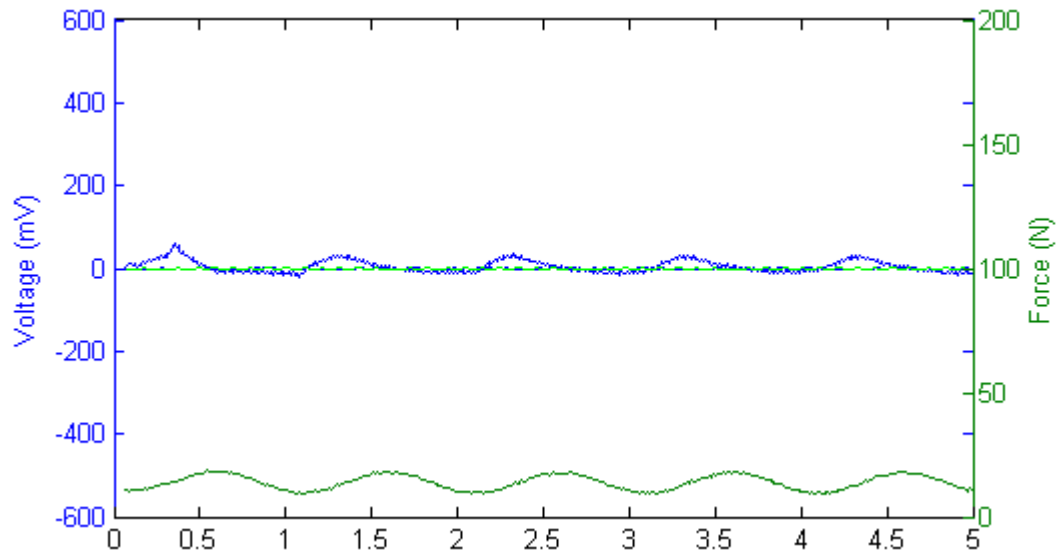


Figure E-21. pXL1 at 1Hz. Strain 1.0

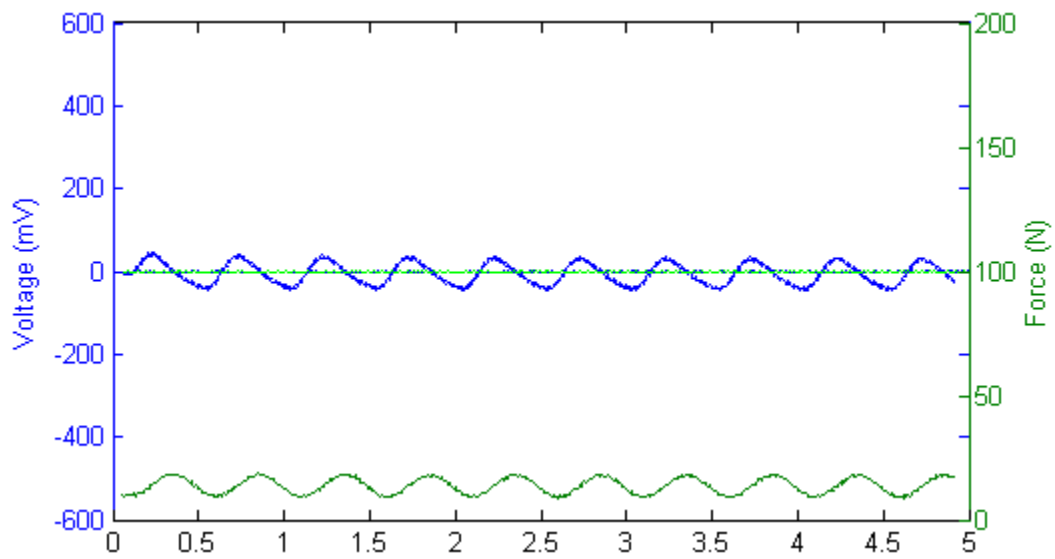


Figure E-22. pXL1 at 2Hz. Strain 1.0

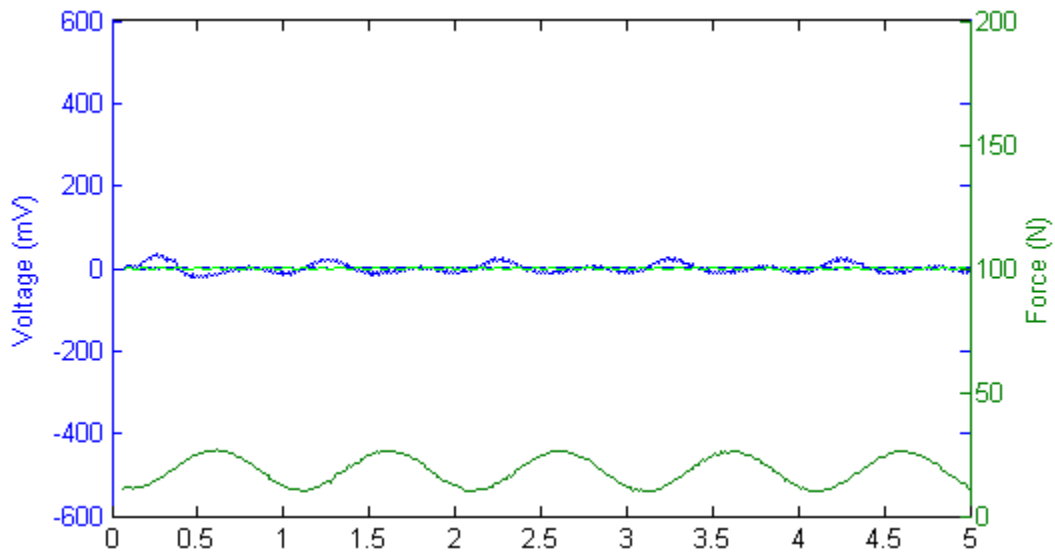


Figure E-23. pXL1 at 1Hz. Strain 2.0

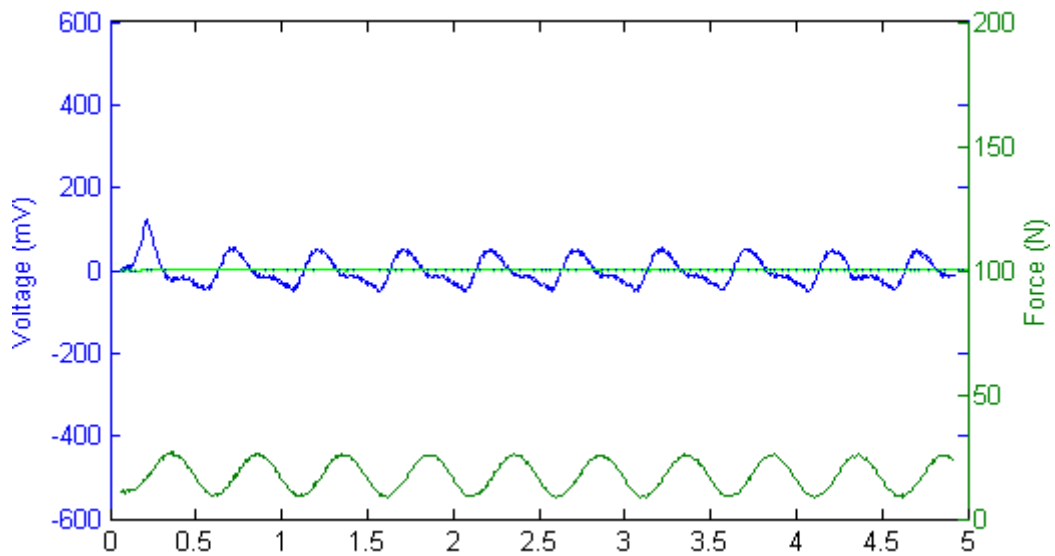


Figure E-24. pXL1 at 2Hz. Strain 2.0

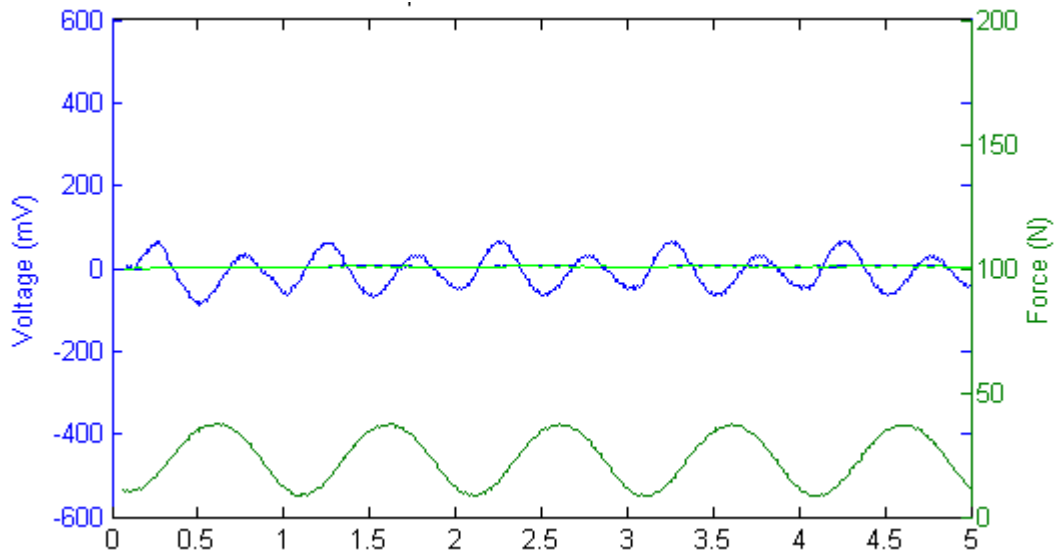


Figure E-25a. pXL1 at 1Hz. Strain 4.0

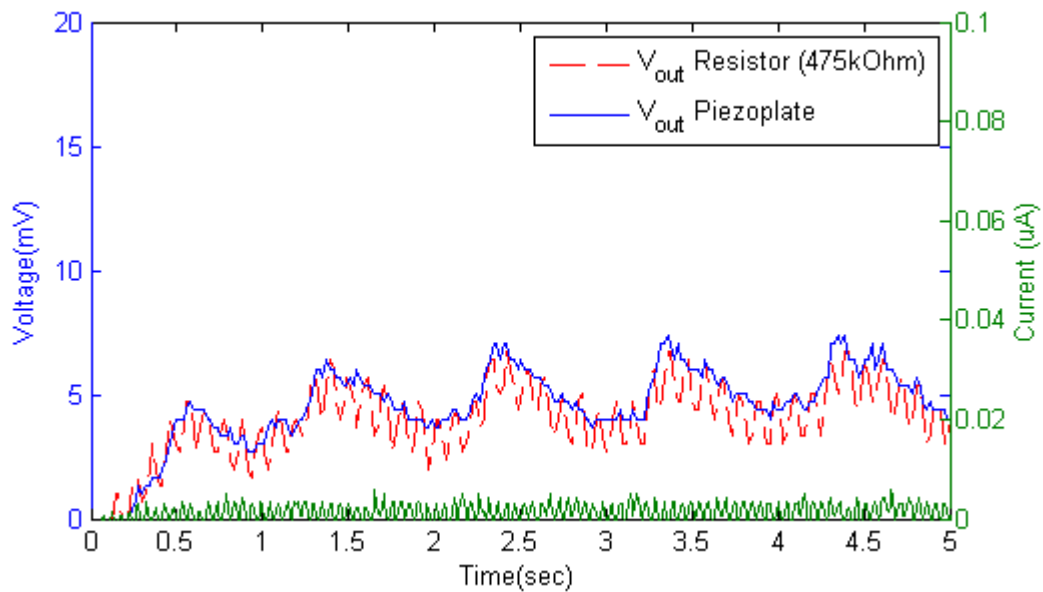


Figure E-25b. Zoomed rectified signal for pXL1 at 1Hz. Strain 4.0

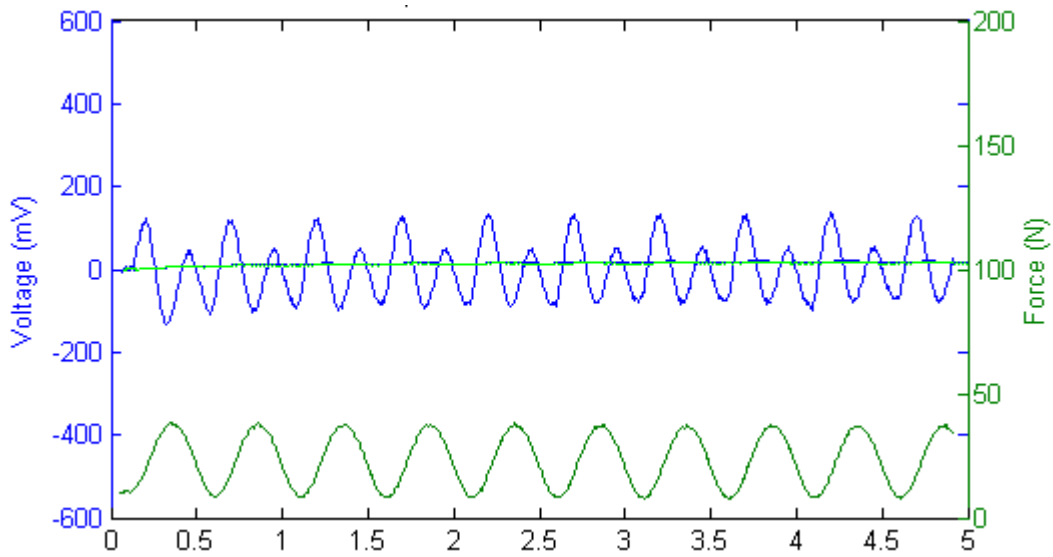


Figure E-26a. pXL1 at 2Hz. Strain 4.0

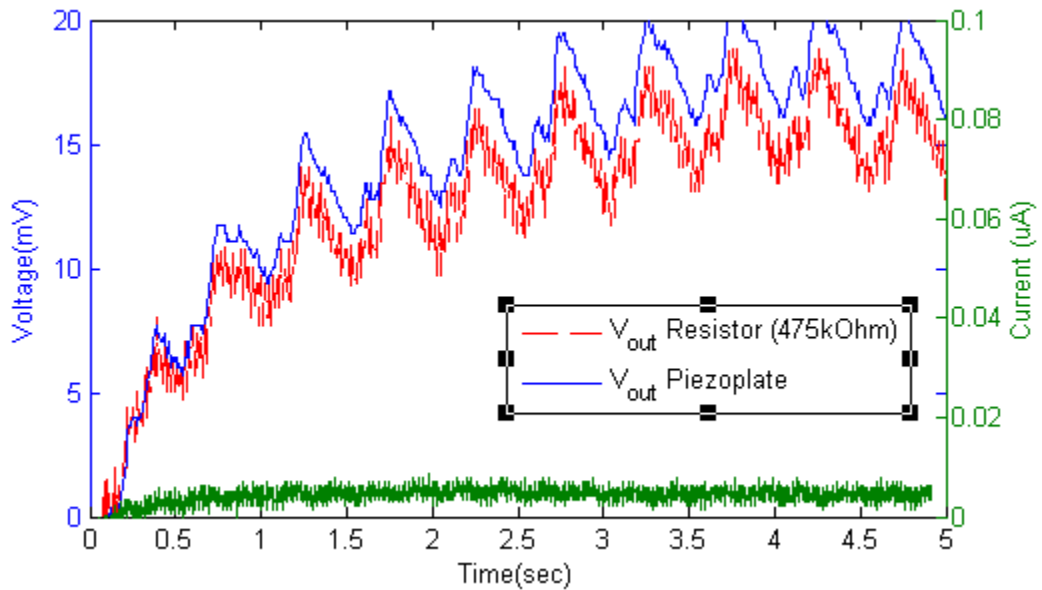


Figure E-26b. Zoomed rectified signal for pXL1 at 2Hz. Strain 4.0

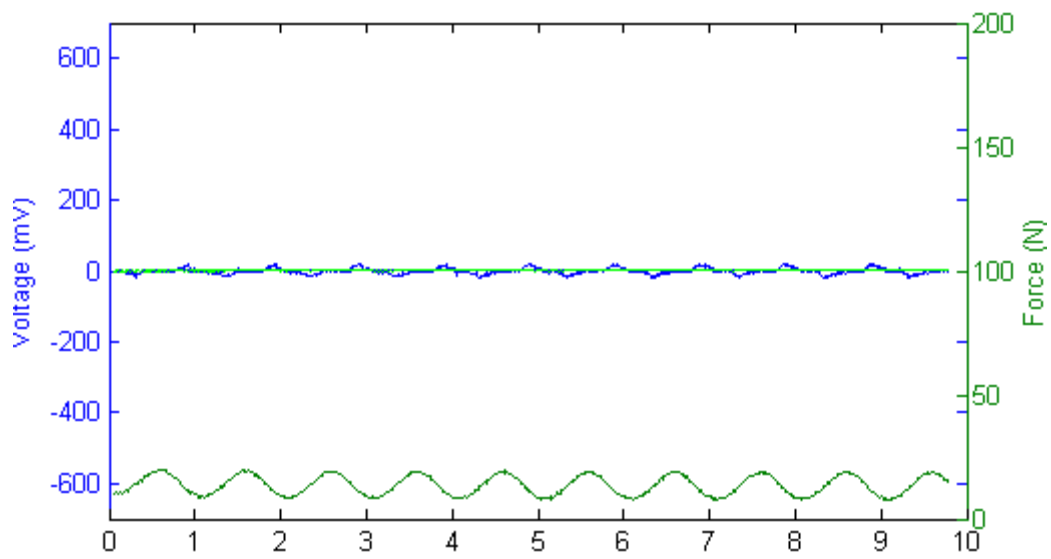


Figure E-27. pXL2 at 1Hz. Strain 2.0

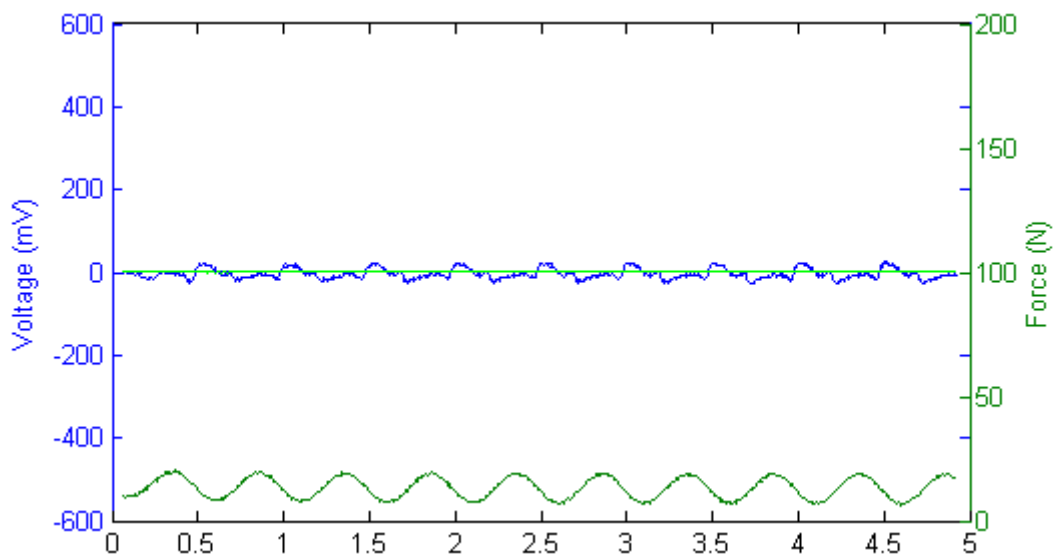


Figure E-28. pXL2 at 2Hz. Strain 2.0

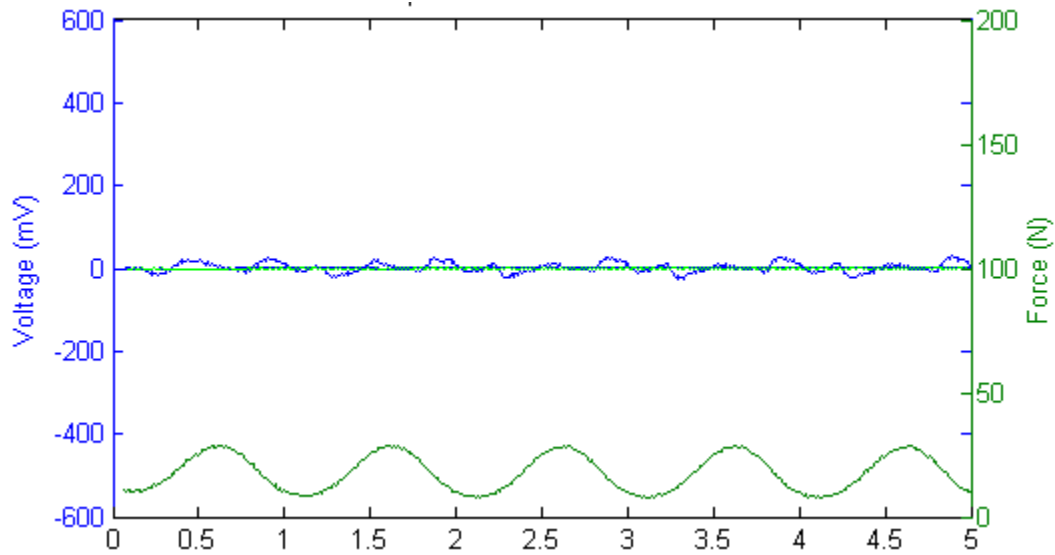


Figure E-29a. pXL2 at 1Hz. Strain 4.0

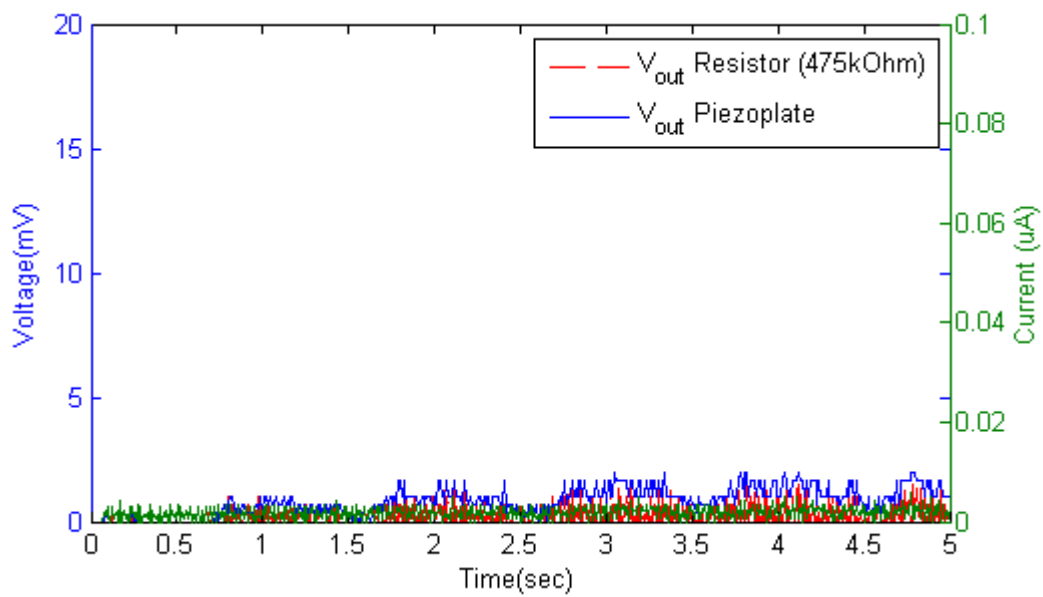


Figure E-29b. Zoomed rectified signal for pXL2 at 1Hz. Strain 4.0

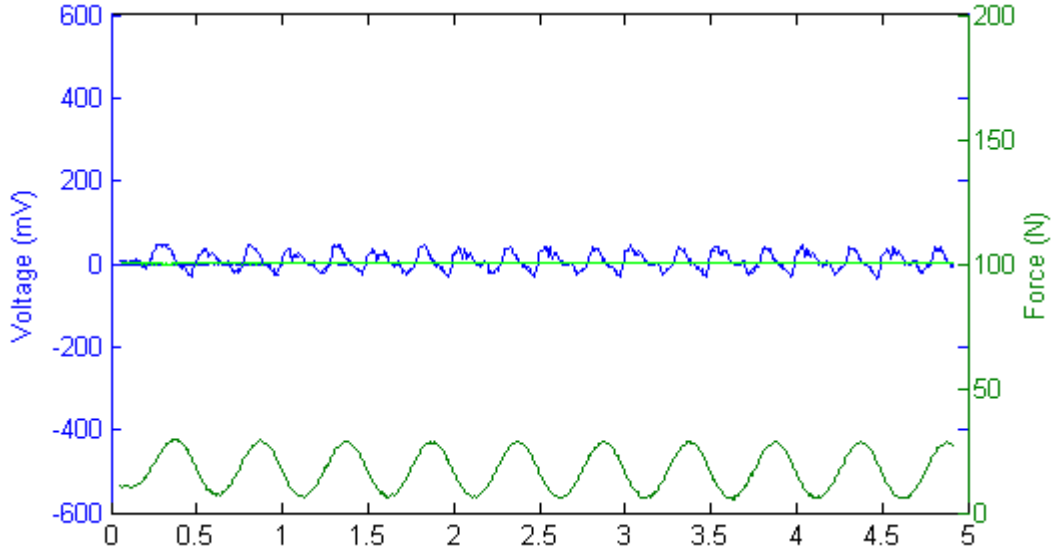


Figure E-30a. pXL2 at 2Hz. Strain 4.0

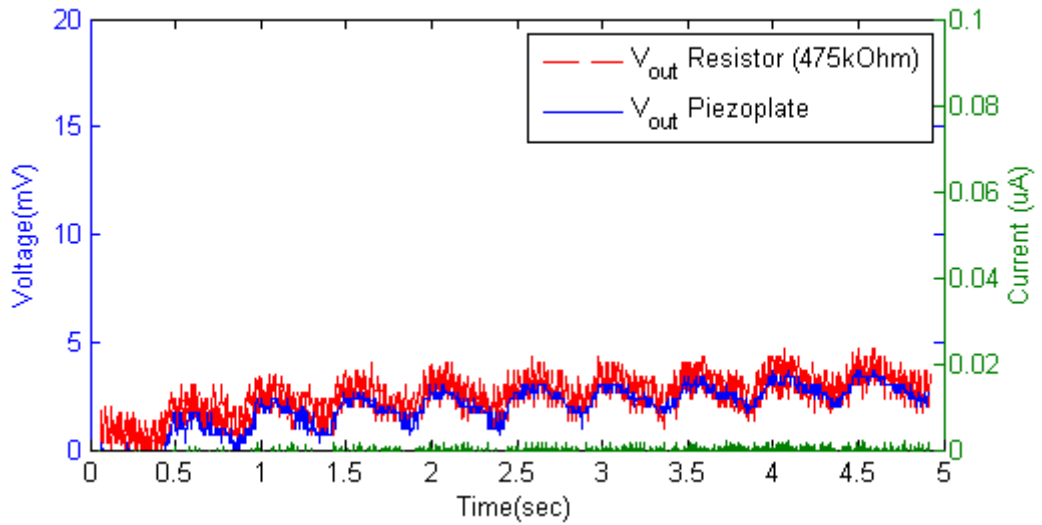


Figure E-30b. Zoomed rectified signal for pXL2 at 2Hz. Strain 4.0

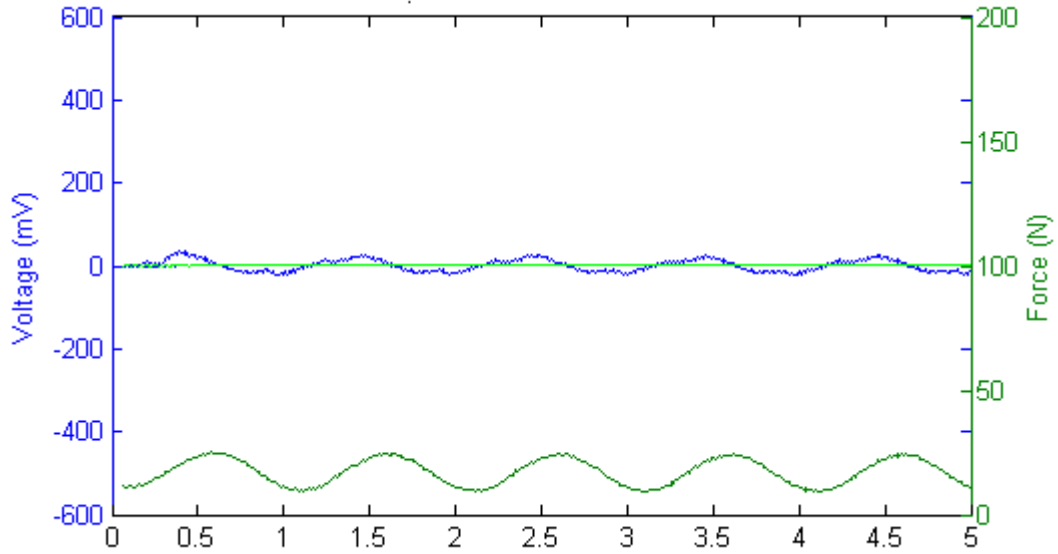


Figure E-31. pXL3 at 1Hz. Strain 2.0

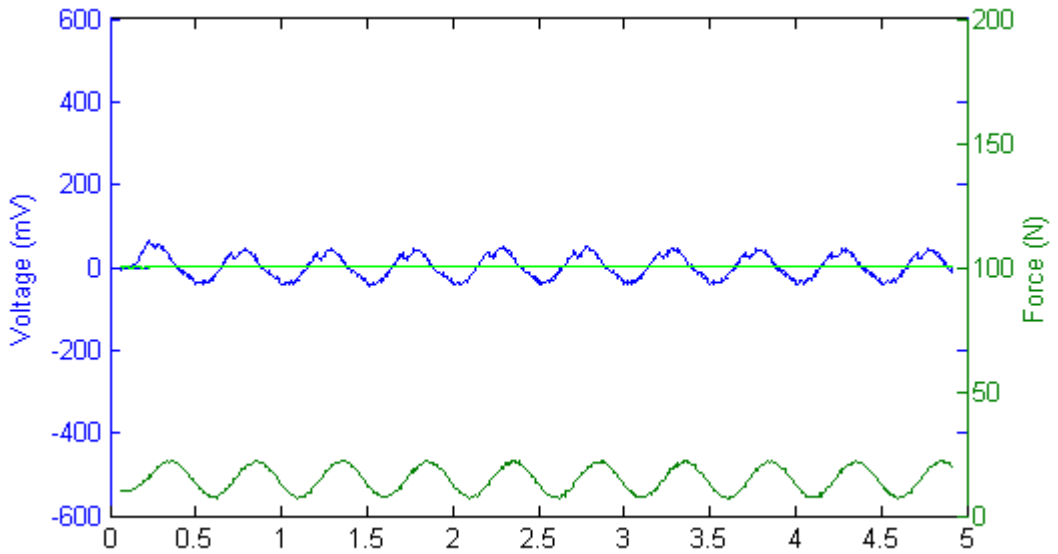


Figure E-32. pXL3 at 2Hz. Strain 2.0

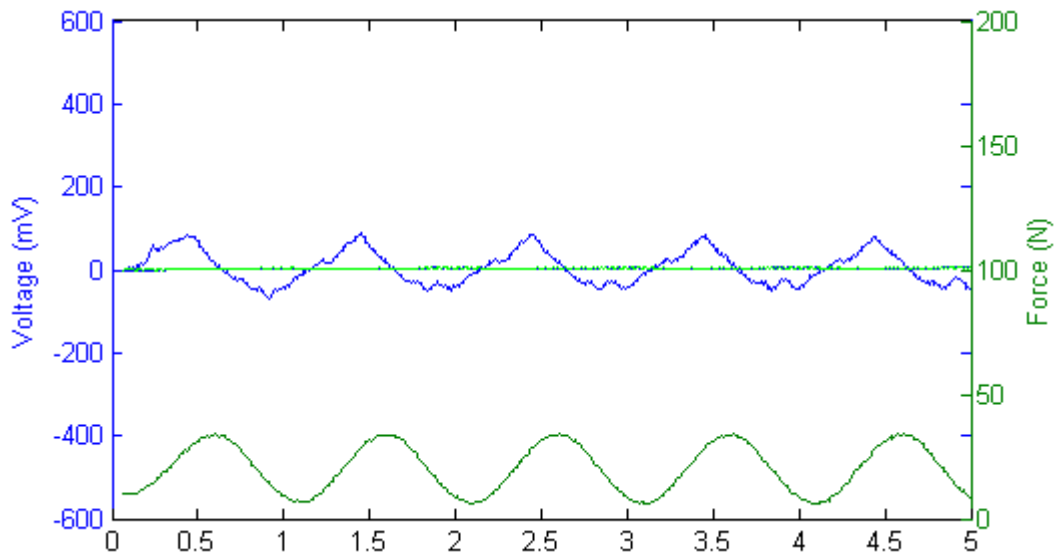


Figure E-33a. pXL3 at 1Hz. Strain 4.0

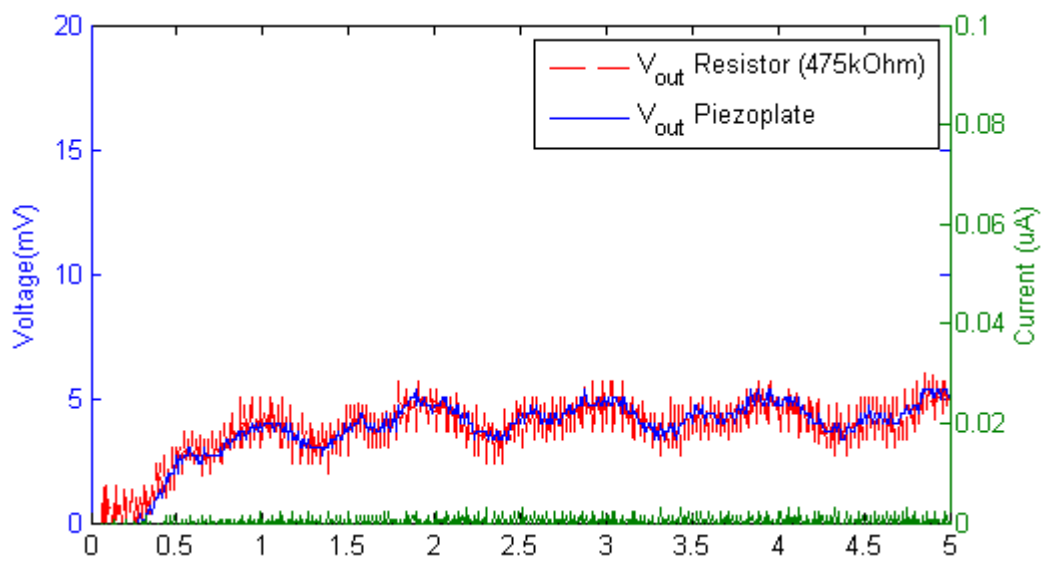


Figure E-33b. Zoomed rectified signal for pXL3 at 1Hz. Strain 4.0

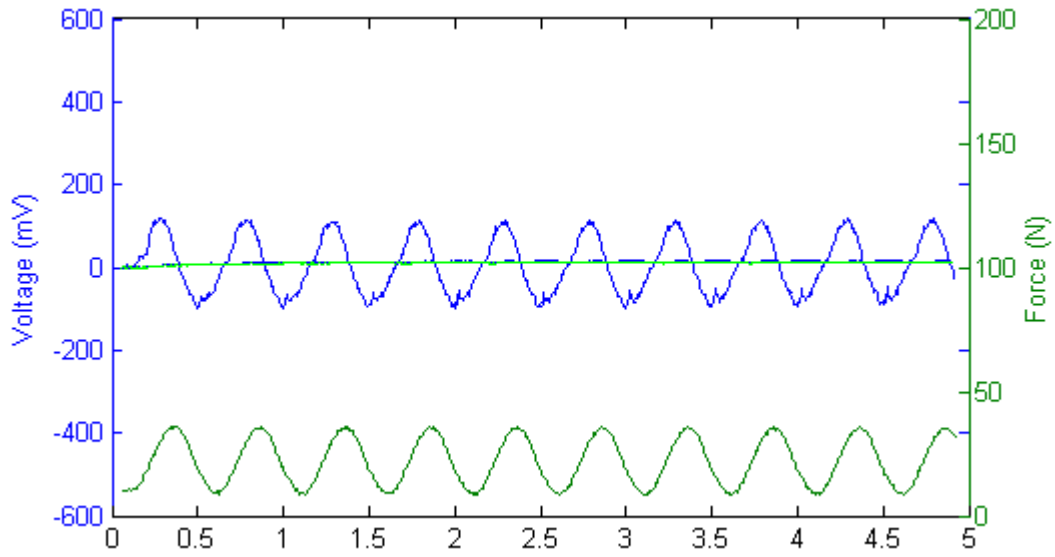


Figure E-34a. pXL3 at 2Hz. Strain 4.0

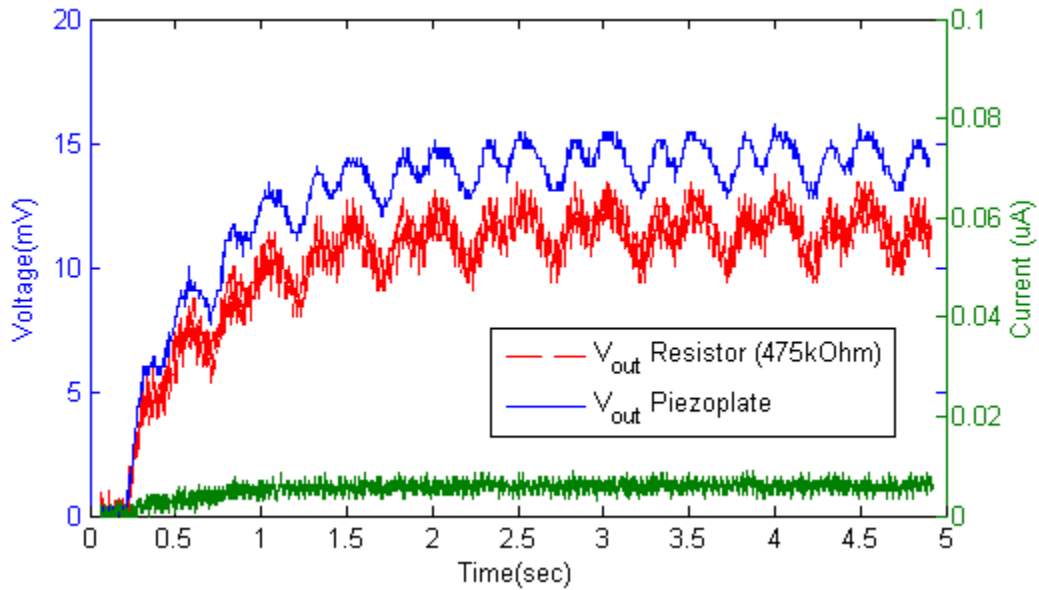


Figure E-34b. Zoomed rectified signal for pXL3 at 2Hz. Strain 4.0

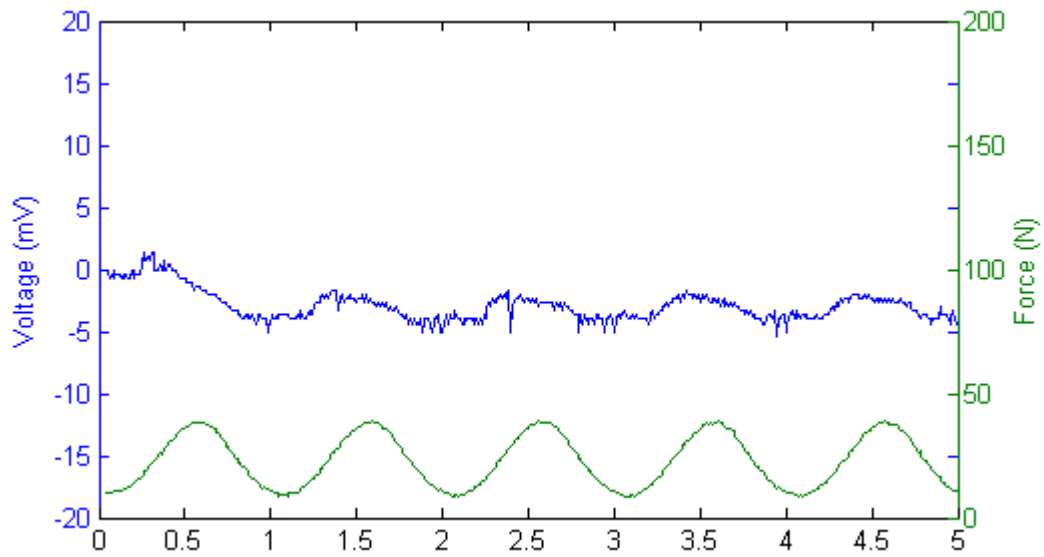


Figure E-35. Zoomed signal for pXL4 at 1Hz. Strain 4.0 (signal was very poor).

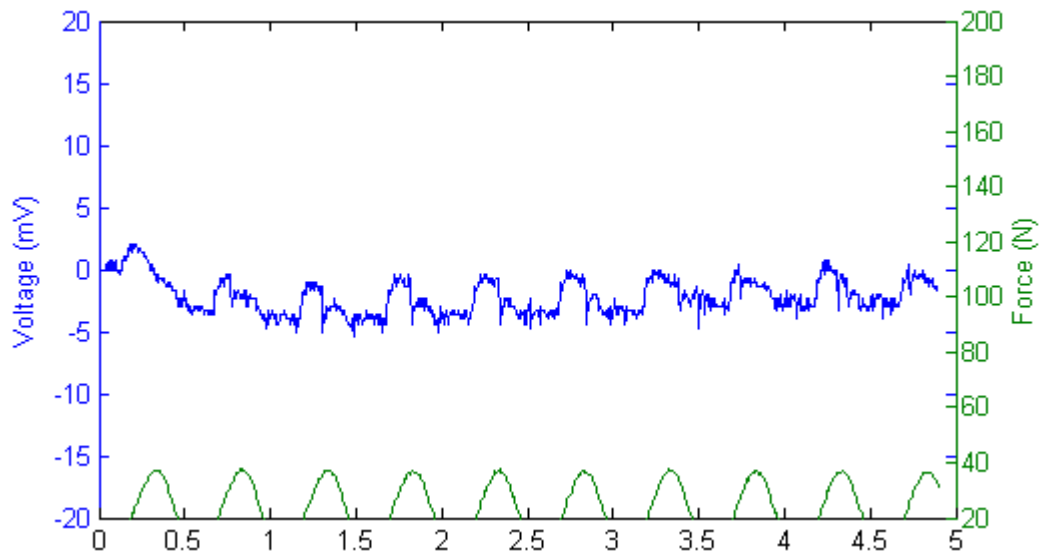


Figure E-36. Zoomed signal for pXL4 at 2Hz. Strain 4.0 (signal was very poor).

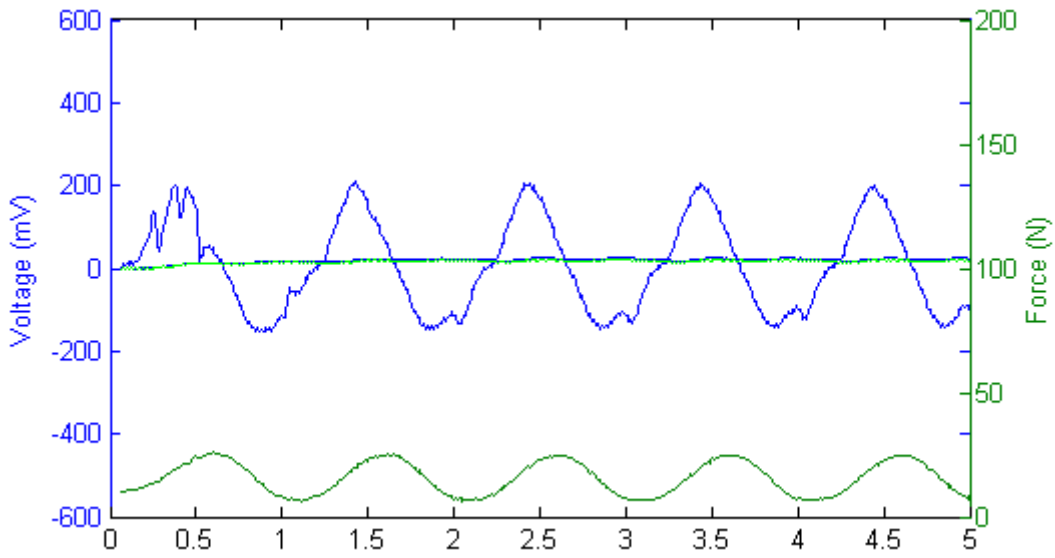


Figure E-37a .signal for pXL5 at 1Hz. Strain 2.0.

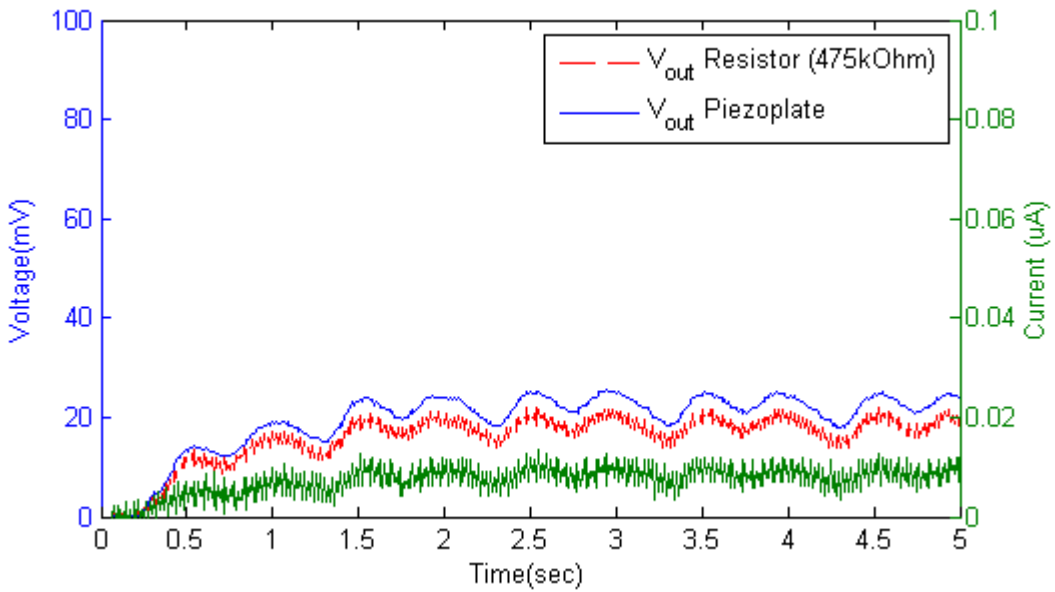


Figure E-37b. Zoomed rectified signal for pXL5 at 1Hz. Strain 2.0.

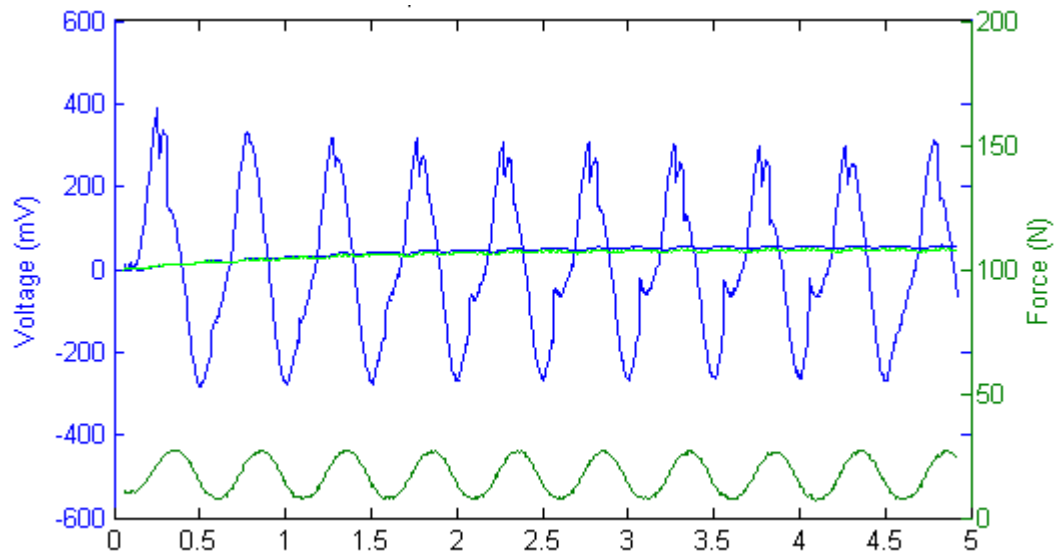


Figure E-38a .signal for pXL5 at 2Hz. Strain 2.0.

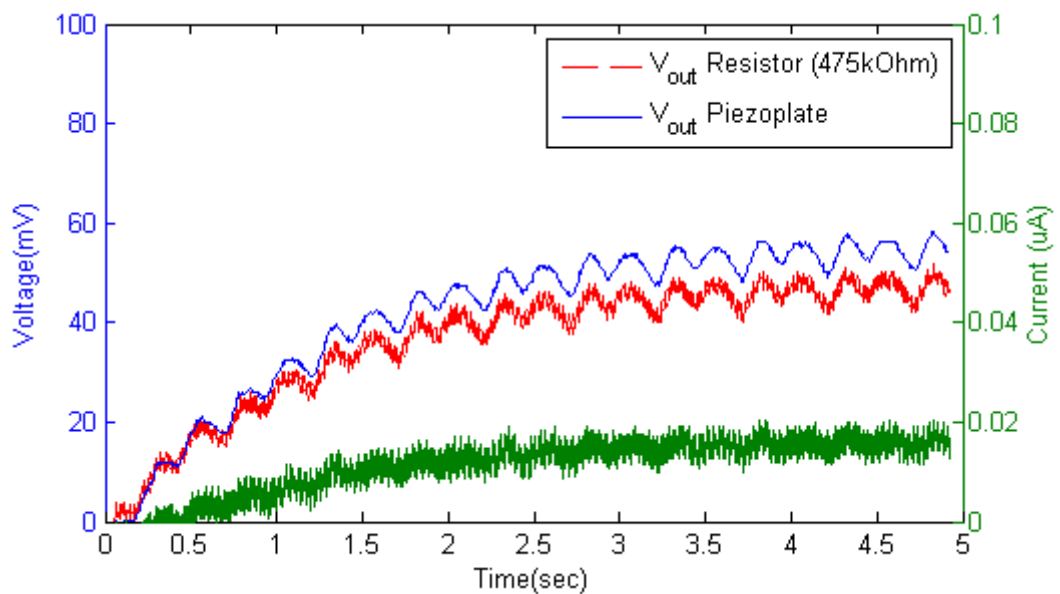


Figure E-38b. Zoomed rectified signal for pXL5 at 2Hz. Strain 2.0

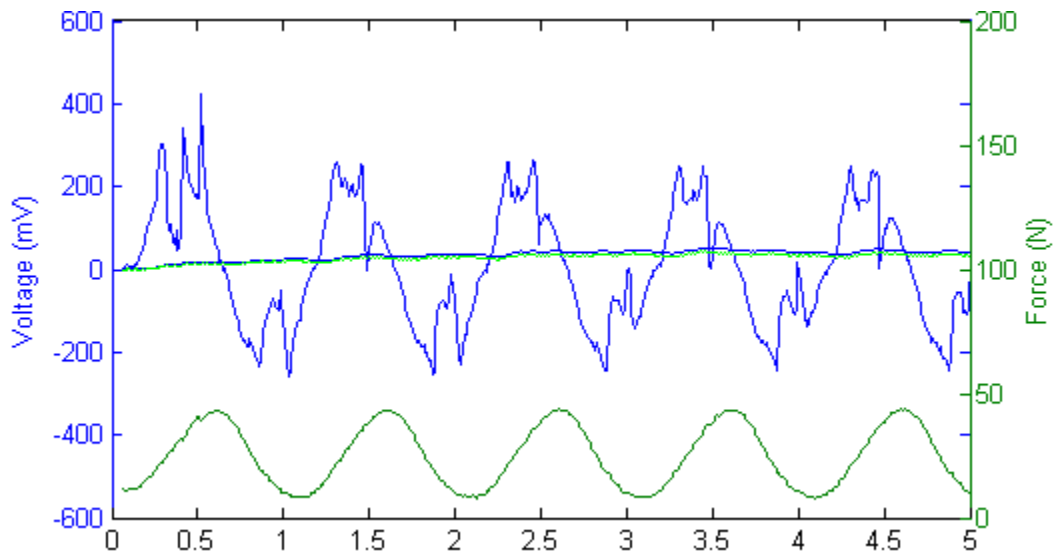


Figure E-39a .signal for pXL5 at 1Hz. Strain 4.0.

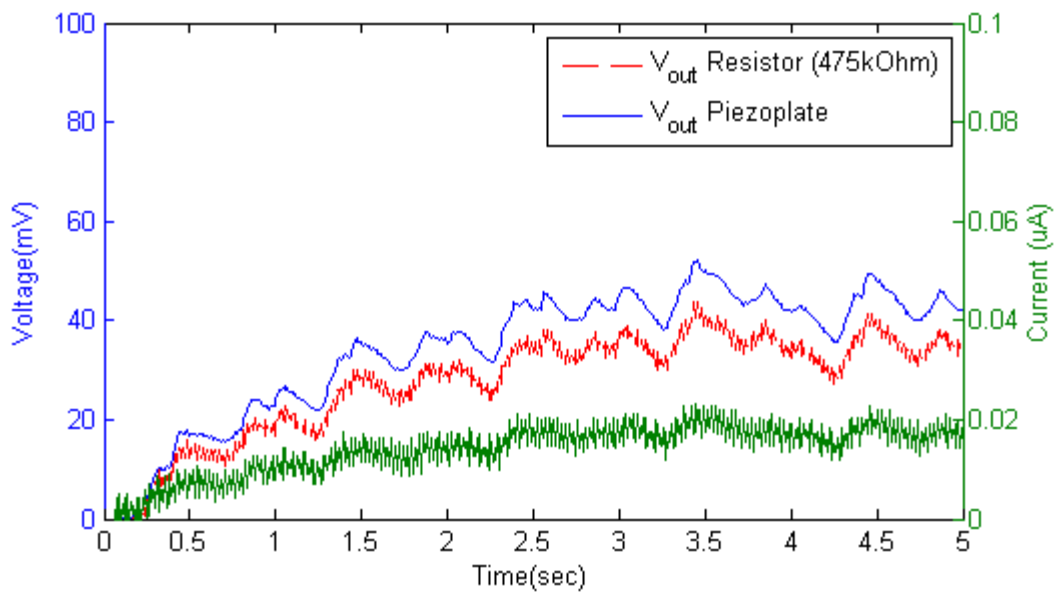


Figure E-39b. Zoomed rectified signal for pXL5 at 1Hz. Strain 4.0

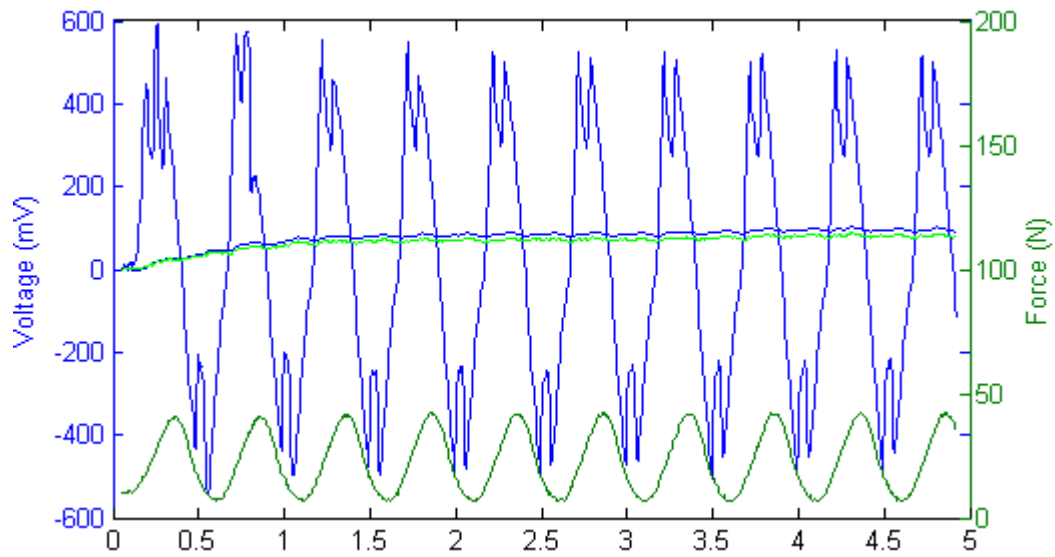


Figure E-40a .signal for pXL5 at 2Hz. Strain 4.0.

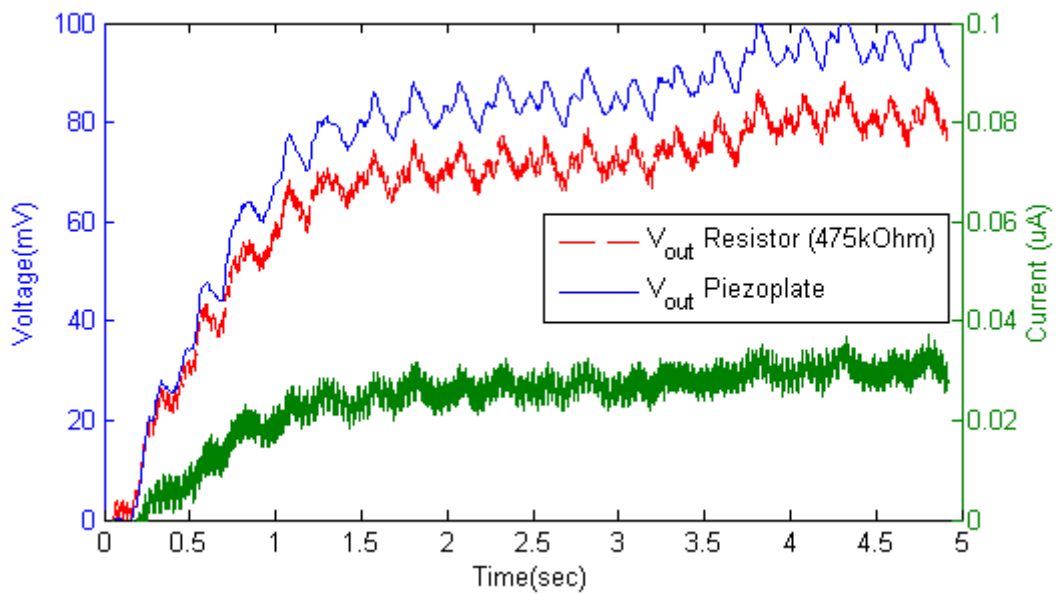


Figure E-40b. Zoomed rectified signal for pXL5 at 2Hz. Strain 4.0

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The University of Kansas

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Rodrigo Dennis Perea wrote:

Rodrigo Dennis Perea
Graduate Research Assistant
The University of Kansas

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Graduate Research Assistant
The University of Kansas

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Professor of Electrical and Computer Engineering
Valparaiso University

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> Graduate Research Assistant

> The University of Kansas